

**Date:** 03/11/2021

Qty. | Description

1 SLV.65.65.11.2.50B



Note! Product picture may differ from actual product

Product No.: On request

Non-self-priming, single-stage, centrifugal pump designed for handling wastewater, process water and unscreened raw sewage.

The pump is designed for intermittent and continous operations in submerged installation. The efficient SuperVortex impeller provides passage of long fibres and solids up to 65 mm and is suitable for wastewater with a dry matter content of up to 5 %. A unique stainless-steel clamp assembling system enables quick and easy disassembly of the pump from the motor unit for service and inspection. No special tools are required. Pipework connection is via a DIN flange.

### Further product details

The pump is suitable for both temporary and permanent installation either as free-standing on ring stand or on an auto-coupling system.

### Pump

The pump housing, motor top and impeller are made of cast iron (EN-GJL-250).

All surfaces of the cast iron parts are protected with cataphoresis coating.

The surface of the cast iron pump parts is afterwards painted with environmental friendly powder coating (type NCS 9000N (black), gloss code 30, thickness 100 µm) which ensures high impact and corrosion protection.

The final pump is assembled from already painted parts which ensures that no rust or scale can be formed in grooves between parts, etc.

The SuperVortex impeller is a symmetrical multivane winglet impeller.

The design ensures a flow entirely outside the impeller providing limited contact between the impeller and the pumped liquid.

This ensures that long fibres, rags and more passes freely through the pump without getting caught and without causing clogging or jamming.



The shaft seal consists of two mechanical seals that ensure a reliable sealing between the pumped liquid and motor. The shaft seals are incorporated in a single-unit cartridge shaft seal system that is easy to replace in the field without use of special tools.

The combination of the primary and secondary seals in a cartridge shaft seal system results in a shorter assembly length compared to conventional shaft seals.



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- Primary seal: Silicon carbide/silicon carbide (SiC/SiC)
- Secondary seal: Carbon/Ceramics

The shaft seal is bidirectional, meaning it operates correctly in case of backflow through the pump.



The pump is approved according to LGA.

#### Motor

The motor is a watertight, totally encapsulated motor supplied with a 10 m power cable. The stainless steel plug is fastened with a union nut. This nut and the O-rings provide sealing against ingress of the liquid.

The plug is polyurethane-embedded, ensuring a watertight and durable seal around the leads of the cable. This prevents the ingress of water into the motor through the cable in case of cable breakage or adverse handling in connection with installation or service.

A compact motor construction with a short shaft reduces vibrations, resulting in an increased efficiency and lifetime of the shaft seal and ball bearings.

The motor features built-in thermal protection to protect the motor against overheating and ensure the reliability. The pump is designed for speed-controlled operation to keep the energy consumption at a minimum.

To avoid the risk of sedimentation in the pipes, we recommend that you operate the speed-controlled pump within a speed range of 30 % to 100 % and at a flow rate above 1 m/s.

Controls:

Water-in-oil sensor: without water-in-oil sensor

Liquid:

Liquid max temp: 40 °C

Technical:

Materials:

Installation:

t max amb: 40 °C

Electrical data:

Voltage tolerance: +6/-10 %
Starting current: 21 A
Cos phi - power factor: 0.81
Cos phi - p.f. at 3/4 load: 0.74
Cos phi - p.f. at 1/2 load: 0.63

Others:

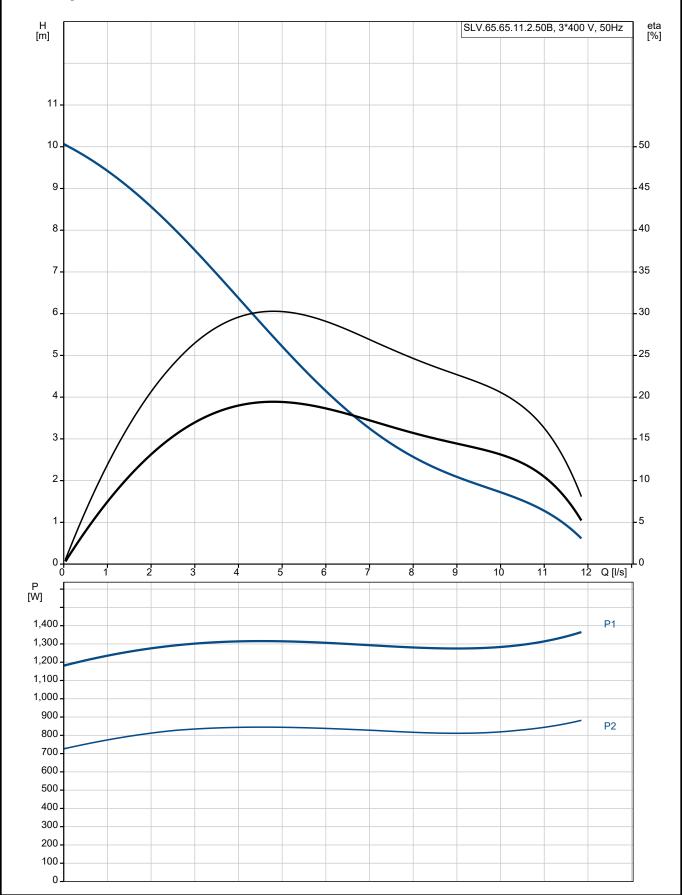
Country of origin: DE

Custom tariff no.: 84137021



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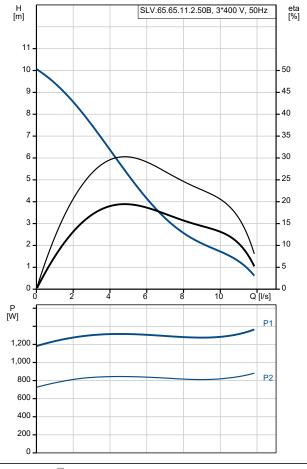
# On request SLV.65.65.11.2.50B 50 Hz

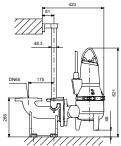


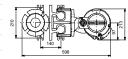


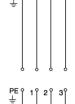
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Description	Value	
General information:		
Product name:	SLV.65.65.11.2.50B	
Product No:	On request	
EAN number:	On request	
Technical:		
Max flow:	11.9 l/s	
Max flow:	11.9 l/s	
Head max:	9.5 m	
Type of impeller:	SUPER VORTEX	
Maximum particle size:	65 mm	
Primary shaft seal:	SIC/SIC	
Approvals on nameplate:	LGA	
Curve tolerance:	ISO9906:2012 3B2	
Cooling jacket:	without cooling jacket	
Materials:		
Pump housing:	Cast iron	
Pump housing:	EN-GJL-250	
Impeller:	Cast iron	
Impeller:	EN-GJS-400-15	
Motor:	EN-GJL-200	
Installation:		
t max amb:	40 °C	
Flange standard:	DIN	
Pump inlet:	65	
Pump outlet:	65	
Pressure rating:	PN 10	
Maximum installation depth:	10 m	
Inst dry/wet:	SUBMERGED	
Installation:	Vertical	
Auto-coupling:	96090992	
Liquid:		
Pumped liquid:	Any Newtonian liquid	
Liquid max temp:	40 °C	
Density:	998.2 kg/m³	
Electrical data:		
Power input - P1:	1.6 kW	
Rated power - P2:	1.1 kW	
Mains frequency:	50 Hz	
Rated voltage:	3 x 400-415 V	
Voltage tolerance:	+6/-10 %	
Max starts per. hour:	30	
Rated current:	3.1-3.1 A	
Rated current at 3/4 load:	2.7 A	
Rated current at 1/2 load:	2.2 A	
Starting current:	21 A	
Rated current at no load:	1.9 A	
Cos phi - power factor:	0.81	
Cos phi - p.f. at 3/4 load:	0.74	
• •	0.63	
Cos pni - p r at 1/2 load.		
Cos phi - p.f. at 1/2 load: Rated speed:	2030 10111	
Rated speed:	2830 rpm 67 %	
Rated speed: Motor efficiency at full load:	67 %	
Rated speed: Motor efficiency at full load: Motor efficiency at 3/4 load:	67 % 64 %	
Rated speed: Motor efficiency at full load: Motor efficiency at 3/4 load: Motor efficiency at 1/2 load:	67 % 64 % 57 %	
Rated speed: Motor efficiency at full load: Motor efficiency at 3/4 load: Motor efficiency at 1/2 load: Start. method:	67 % 64 % 57 % direct-on-line	
Rated speed: Motor efficiency at full load: Motor efficiency at 3/4 load: Motor efficiency at 1/2 load: Start. method: Enclosure class (IEC 34-5):	67 % 64 % 57 % direct-on-line IP68	
Rated speed: Motor efficiency at full load: Motor efficiency at 3/4 load: Motor efficiency at 1/2 load: Start. method: Enclosure class (IEC 34-5): Insulation class (IEC 85):	67 % 64 % 57 % direct-on-line IP68 F	
Rated speed: Motor efficiency at full load: Motor efficiency at 3/4 load: Motor efficiency at 1/2 load: Start. method: Enclosure class (IEC 34-5):	67 % 64 % 57 % direct-on-line IP68	











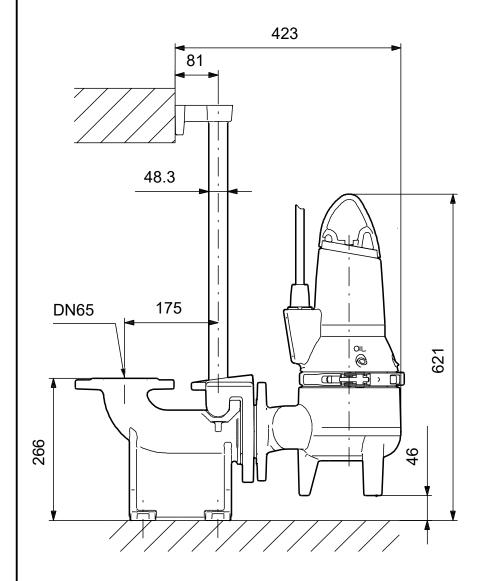
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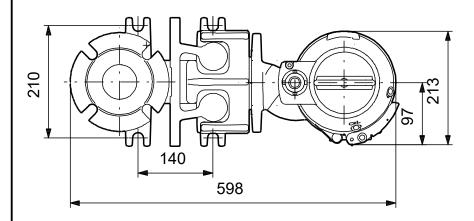
Description	Value
Length of cable:	10 m
Cable type:	H07RN-F
Controls:	
Control box:	not included
Moisture sensor:	without moisture sensors
Water-in-oil sensor:	without water-in-oil sensor
AUTOADAPT:	NO
Others:	
Net weight:	46.5 kg
Danish VVS No.:	391297133
Country of origin:	DE
Custom tariff no.:	84137021



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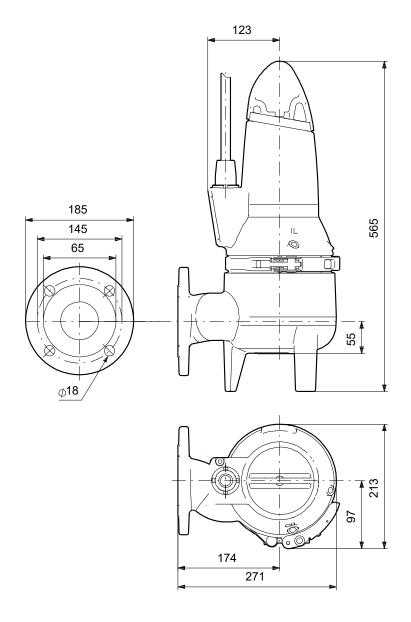


Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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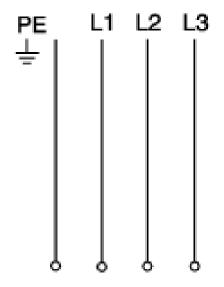
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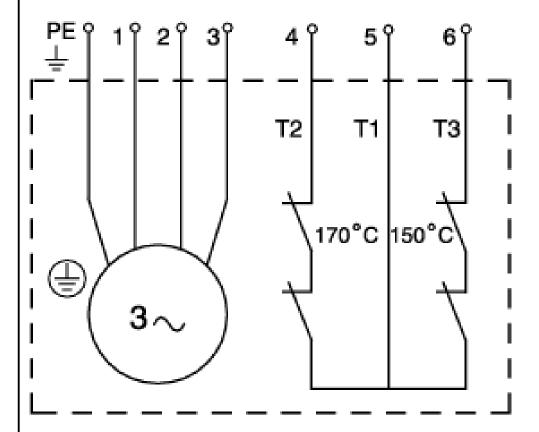


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Order Data:

Product name: SLV.65.65.11.2.50B

Amount: 1

Product No: On request

Total: Price on request