
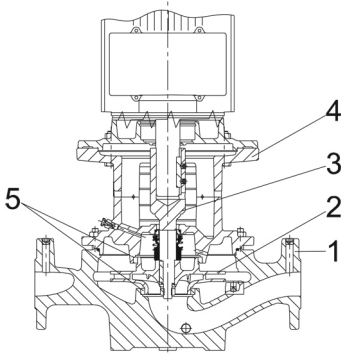
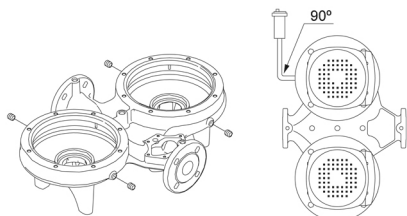


Qty.	Description
1	<p data-bbox="204 338 550 365">TPD 80-110/4 A-F-A-BQQE-IX3</p> <div data-bbox="268 383 515 703">  </div> <p data-bbox="595 683 1062 707">Note! Product picture may differ from actual product</p> <p data-bbox="204 714 462 741">Product No.: 96108891</p> <p data-bbox="204 775 1458 826">Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads.</p> <p data-bbox="204 833 1399 884">The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.</p> <p data-bbox="204 891 909 918">Each power head is fitted with an unbalanced rubber bellows seal.</p> <p data-bbox="204 925 1458 952">The shaft seal is according to EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).</p> <p data-bbox="204 981 1078 1008">Each power head is fitted with a fan-cooled asynchronous motor of identical size.</p> <p data-bbox="204 1014 1458 1084">Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.</p> <p data-bbox="204 1124 280 1151">Pump</p> <div data-bbox="212 1171 553 1525">  </div> <p data-bbox="204 1565 384 1592">1: Pump housing</p> <p data-bbox="204 1599 317 1626">2: Impeller</p> <p data-bbox="204 1632 341 1659">3: Stub shaft</p> <p data-bbox="204 1666 480 1693">4: Pump head/motor stool</p> <p data-bbox="204 1700 347 1727">5: Wear rings</p> <p data-bbox="204 1733 1458 1785">The twin-head pump is designed with two parallel power-heads. A non-return flap valve in the common discharge port is opened by the flow of the pumped liquid and prevents backflow of liquid into the idle pump head.</p> <p data-bbox="204 1792 1406 1843">The pump housing is provided with a replaceable brass neck ring to reduce the amount of liquid running from the outlet side of the impeller to the inlet side.</p> <p data-bbox="204 1850 695 1877">The impeller is secured to the shaft with a nut.</p> <p data-bbox="204 1883 1458 1953">The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.</p> <p data-bbox="204 1960 323 1986">Seal faces:</p> <ul data-bbox="240 1993 788 2045" style="list-style-type: none"> • Rotating seal ring material: silicon carbide (SiC) • Stationary seat material: silicon carbide (SiC) <p data-bbox="204 2051 1458 2103">This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p>

Qty. Description

Secondary seal material: EPDM (ethylene-propylene rubber)
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.
A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.
The pump housing has four Rp 1/8 tappings for mounting of automatic air vents. Fit an air vent to the upper pump housing if the twin-head pump is to be installed in a horizontal pipeline with horizontal pump shaft.



The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. The pump shaft is fastened directly on the motor shaft with key and set screws.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5, IM V 1 (Code I) / IM 3001, IM 3011 (Code II).

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I₁/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Further product details

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

Technical data

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water

Liquid temperature range: -25 .. 120 °C

Selected liquid temperature: 20 °C

Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 1445 rpm

Rated flow: 49.7 m³/h

Rated head: 9 m

Actual impeller diameter: 177 mm

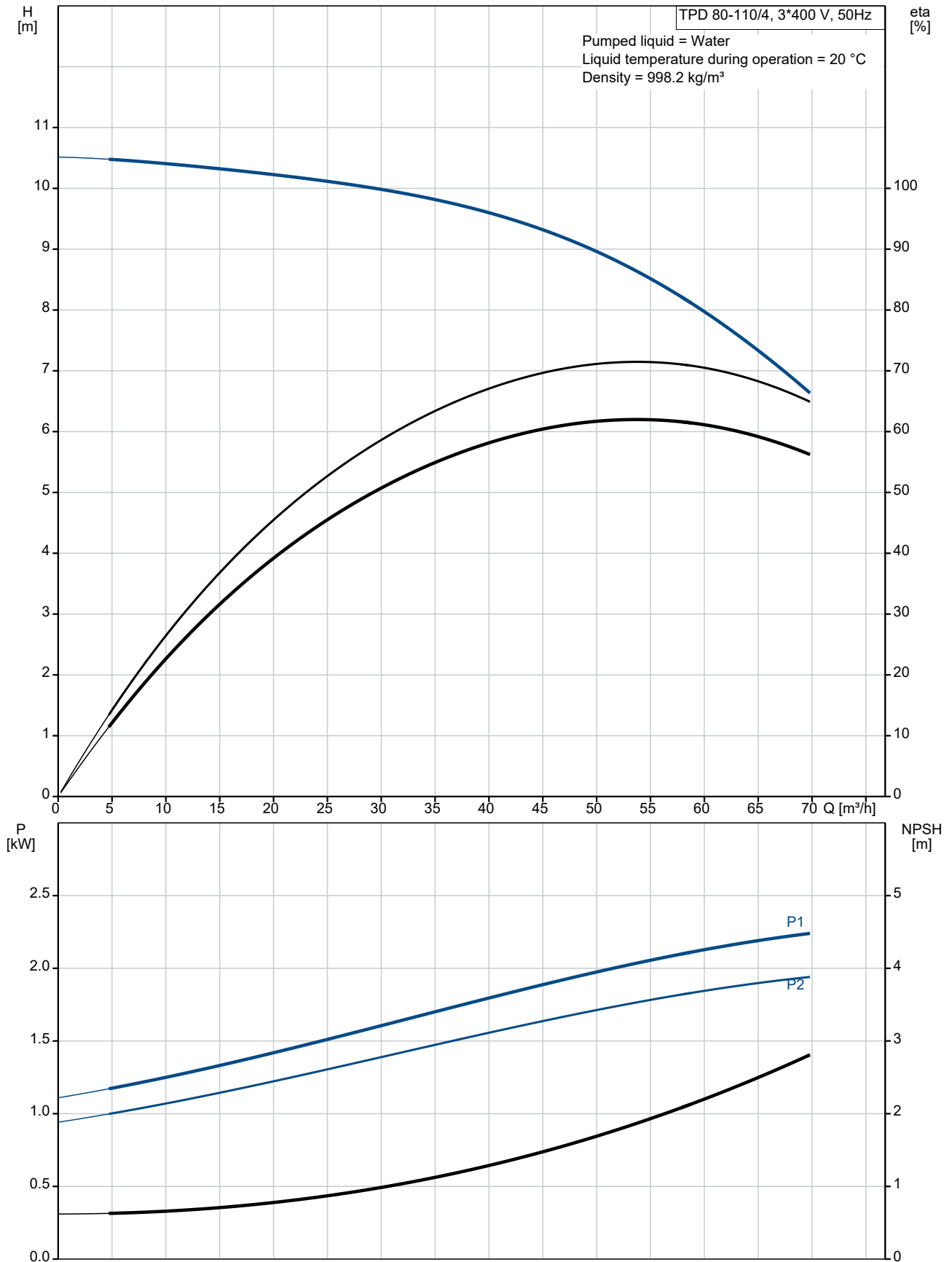
Code for shaft seal: BQQE

Curve tolerance: ISO9906:2012 3B2

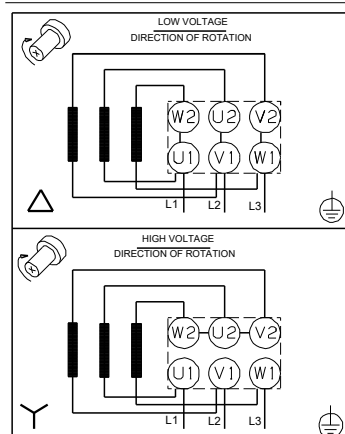
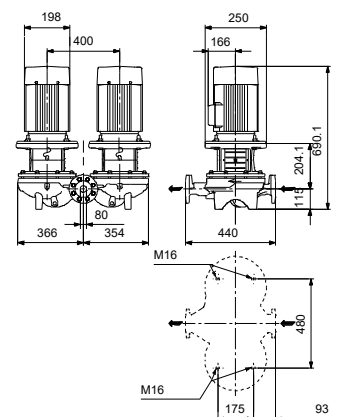
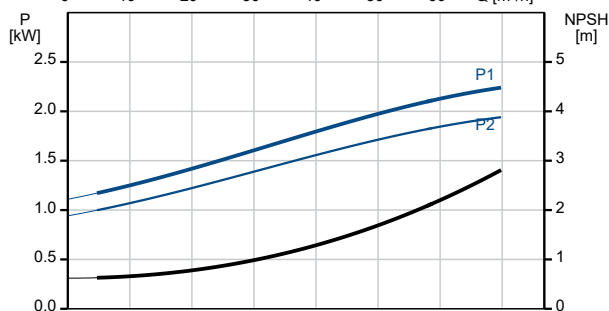
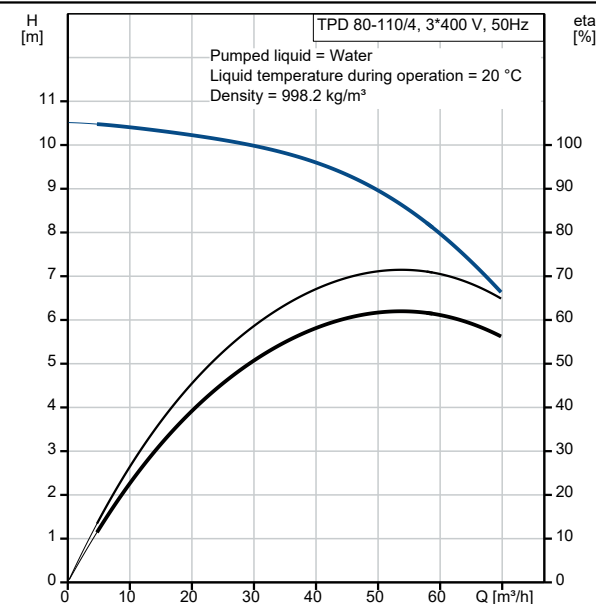
Materials:

Qty.	Description
	<p>Pump housing: Cast iron EN-GJL-250 ASTM class 35</p> <p>Impeller: Cast iron EN-GJL-200 ASTM class 30</p> <p>Installation:</p> <p>Range of ambient temperature: -20 .. 55 °C</p> <p>Maximum operating pressure: 16 bar</p> <p>Max pressure at stated temp: 16 bar / 120 °C</p> <p>Type of connection: DIN</p> <p>Size of connection: DN 80</p> <p>Pressure rating for connection: PN 16</p> <p>Port-to-port length: 440 mm</p> <p>Flange size for motor: FF215</p> <p>Electrical data:</p> <p>Motor type: SIEMENS</p> <p>IE Efficiency class: IE3</p> <p>Rated power - P2: 2.2 kW</p> <p>Mains frequency: 50 Hz</p> <p>Rated voltage: 3 x 380-420D/660-725Y V</p> <p>Rated current: 4.4/2.55 A</p> <p>Starting current: 840-840 %</p> <p>Cos phi - power factor: 0.83</p> <p>Rated speed: 1465 rpm</p> <p>Efficiency: IE3 86,7%</p> <p>Motor efficiency at full load: 86.7-86.7 %</p> <p>Motor efficiency at 3/4 load: 87-87 %</p> <p>Motor efficiency at 1/2 load: 85.9-85.9 %</p> <p>Number of poles: 4</p> <p>Enclosure class (IEC 34-5): IP55</p> <p>Insulation class (IEC 85): F</p> <p>Motor No: 83V12208</p> <p>Others:</p> <p>Minimum efficiency index, MEI ≥: 0.68</p> <p>Net weight: 159 kg</p> <p>Gross weight: 179 kg</p> <p>Shipping volume: 0.457 m³</p>

96108891 TPD 80-110/4 A-F-A-BQQE-IX3 50 Hz



Description	Value
General information:	
Product name:	TPD 80-110/4 A-F-A-BQQE-IX3
Product No:	96108891
EAN number:	5700396978574
Technical:	
Pump speed on which pump data are based:	1445 rpm
Rated flow:	49.7 m³/h
Rated head:	9 m
Maximum head:	110 dm
Actual impeller diameter:	177 mm
Code for shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B2
Pump version:	A
Materials:	
Pump housing:	Cast iron
Pump housing:	EN-GJL-250
Pump housing:	ASTM class 35
Impeller:	Cast iron
Impeller:	EN-GJL-200
Impeller:	ASTM class 30
Material code:	A
Installation:	
Range of ambient temperature:	-20 .. 55 °C
Maximum operating pressure:	16 bar
Max pressure at stated temp:	16 bar / 120 °C
Type of connection:	DIN
Size of connection:	DN 80
Pressure rating for connection:	PN 16
Port-to-port length:	440 mm
Flange size for motor:	FF215
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	SIEMENS
IE Efficiency class:	IE3
Rated power - P2:	2.2 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	4.4/2.55 A
Starting current:	840-840 %
Cos phi - power factor:	0.83
Rated speed:	1465 rpm
Efficiency:	IE3 86,7%
Motor efficiency at full load:	86.7-86.7 %
Motor efficiency at 3/4 load:	87-87 %
Motor efficiency at 1/2 load:	85.9-85.9 %
Number of poles:	4
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	NONE
Motor No:	83V12208
Controls:	
Frequency converter:	NONE





Company name: Pump Sales Direct

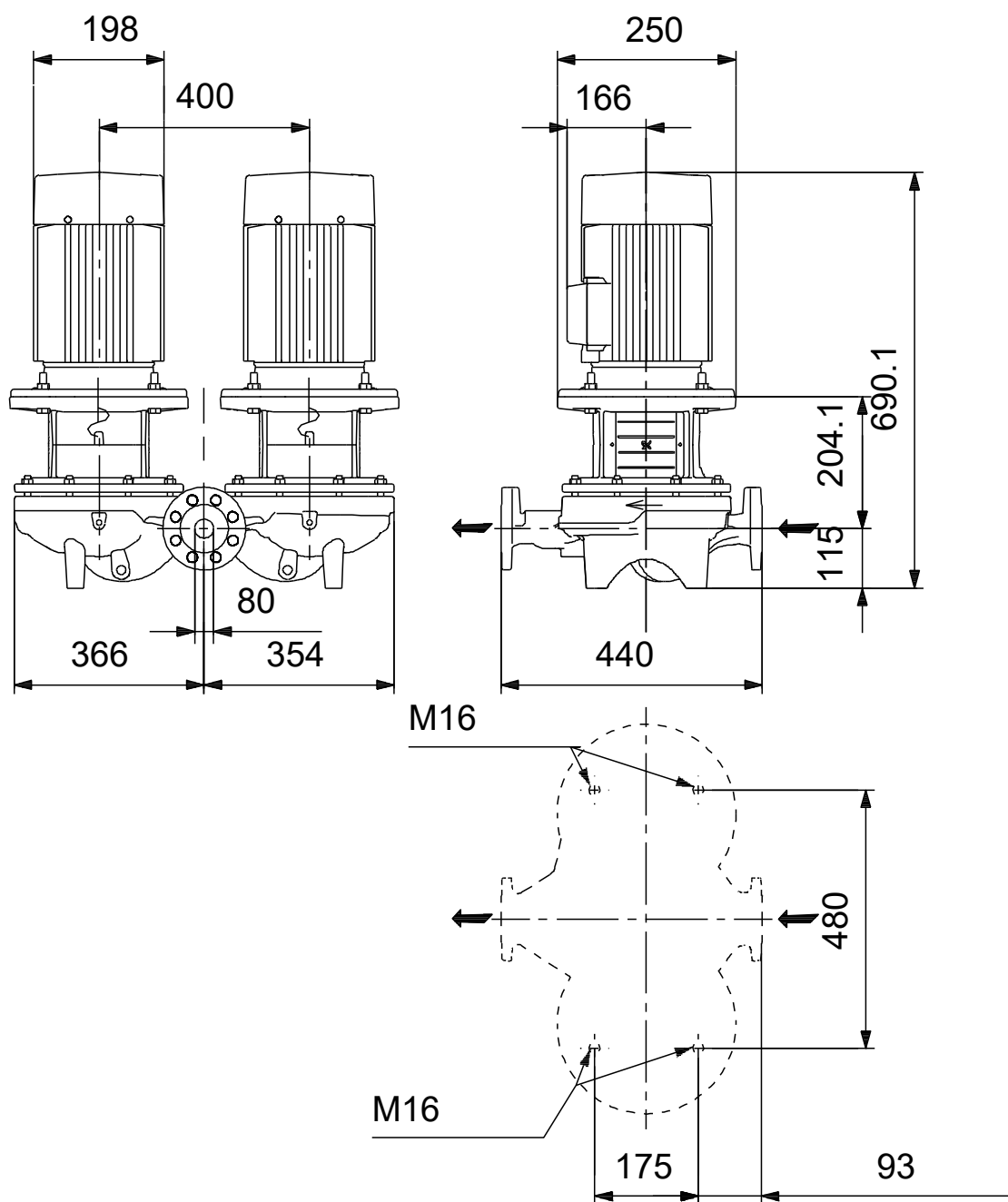
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Phone:

Date: 15/06/2022

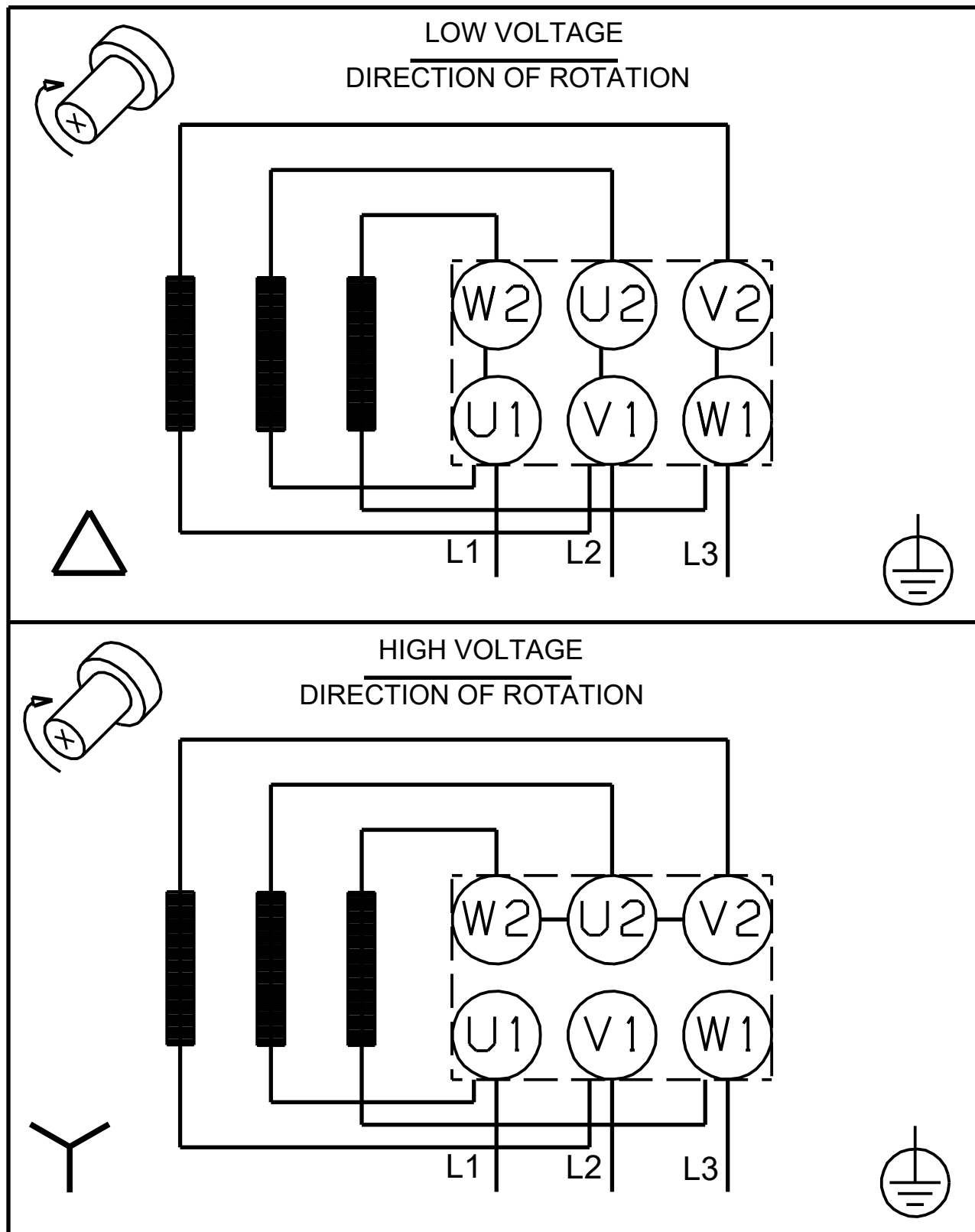
Description	Value
Others:	
Minimum efficiency index, MEI ≥:	0.68
Net weight:	159 kg
Gross weight:	179 kg
Shipping volume:	0.457 m ³

96108891 TPD 80-110/4 A-F-A-BQQE-IX3 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

96108891 TPD 80-110/4 A-F-A-BQQE-IX3 50 Hz



Note! All units are in [mm] unless others are stated.



Company name: Pump Sales Direct

Created by:

Phone:

Date: 15/06/2022

Order Data:

Product name: TPD 80-110/4

Amount: 1

Product No: 96108891

Total: Price on request
