	GRUNDFO	ns X	Company n Created by: Phone:		
			Date:	08/05/2019	
Qty.	Description				
1	CR 45-2A-F-A-V-HQQV				
		Note! Product pictur	e may differ from a	ctual product	
	Product No.: 96122824		-		
	base are in cast iron – all other v	vetted parts are in st	ainless steel. A	ne the level (inline). The pump head ar cartridge shaft seal ensures high reliabi ia a rigid split coupling. Pipe connectior	lity,
	The pump is fitted with a 3-phase				
	Controls: Frequency converter:	NONE			
	Liquid:				
	Pumped liquid:	Water			
	Liquid temperature range:	-20 90 °C			
	Selected liquid temperature:	20 °C			
	Density at selected liquid temper	ature: 998.2 kg/m <sup>3</sup>			
	Technical:				
	Pump speed on which pump dat	a are based: 2919	rom		
	Rated flow:	45 m <sup>3</sup> /h	r		
	Rated head:	38.8 m			
	Pump orientation:	Vertical			
	Shaft seal arrangement:	Single			
	Code for shaft seal:	HQQV			
	Approvals on nameplate:	CE, EAC			
	Curve tolerance:	ISO9906:2012 3B			
	Materials:				
	Base:	Cast iron			
	Dase.	EN 1563 EN-GJS-5 ASTM A536 80-55-			
	Impeller:	Stainless steel EN 1.4301 AISI 304			
	Bearing:	SIC			
	Support bearing:	Graflon			
	Installation:				
I					
	Maximum ambient temperature: Maximum operating pressure:	60 °C 16 bar			



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	Date	e: 08/05/2019	
Description			
Max pressure at stated temp:	16 bar / 90 °C		
	16 bar / -20 °C		
Type of connection:	DIN		
Size of inlet connection:	DN 80		
Size of outlet connection:	DN 80		
Pressure rating for pipe connect	tion: PN 40		
Flange size for motor:	FF265		
Electrical data:			
Motor standard:	IEC		
Motor type:	132SB		
IE Efficiency class:	IE3		
Rated power - P2:	7.5 kW		
Power (P2) required by pump:			
Mains frequency:	50 Hz		
Rated voltage:	3 x 380-415D/660-690Y V		
Rated current:	14,4-14,0/8,30-8,10 A		
Starting current:	780-910 %		
Cos phi - power factor:	0.88-0.82		
Rated speed:	2910-2920 rpm		
Efficiency:	IE3 90,1%		
Motor efficiency at full load:	90.1-90.4 %		
Motor efficiency at 3/4 load:	90.8 %		
Motor efficiency at 1/2 load:	90.8 %		
Number of poles:	2		
Enclosure class (IEC 34-5):	55 Dust/Jetting		
Insulation class (IEC 85):	F		
Motor No:	85U17522		
Others:			
Minimum efficiency index, MEI	≥: 0.70		
Net weight:	114 kg		
Gross weight:	137 kg		
Shipping volume:	0.309 m <sup>3</sup>		
Country of origin:	GB		
Custom tariff no.:	84137075		
	01101010		



## Company name: Created by: Phone:

Value	H [m]			CR 45-2, 3*400 V, 50Hz	z ef [%
					_
CR 45-2A-F-A-V-HQQV	55 -				_
96122824	50 -				_
5700396688688					
	45 -				_
2919 rpm	40 -				_
45 m³/h	35 -				
	30 -				_
	25 -				100
	20 -				- 80
	15				- 60
	15 -				- 60
	10 -				- 40
Single					
HQQV	5-				- 20
CE, EAC					$\Box_0$
ISO9906:2012 3B	0	10 20	30	40 50 Q [m³/h	
A	P				NP
В	[KVV]				[r
	8 -			P1	- 20
Cast iron				<b>D</b> 2	
EN 1563 EN-GJS-500-7	6 -			F2	- 15
ASTM A536 80-55-06	4 -				10
Stainless steel					
EN 1.4301	2				- 5
AISI 304					
Α	0				0
	0 -				0
SIC					
60 °C					
PN 40					
FF265					
F					
Water					
500.2 kg/m					
IFC					
50 Hz					
0 000 4450/000 0001/					
	CR 45-2A-F-A-V-HQQV 96122824 5700396688688 2919 rpm 45 m³/h 38.8 m 51.7 m 2 2 2 0 N Vertical Single HQQV CE, EAC ISO9906:2012 3B A B Cast iron EN 1563 EN-GJS-500-7 EN 1563 EN-GJS-500-7 ASTM A536 80-55-06 Stainless steel EN 1.4301 AISI 304 A V SIC Graflon 60 °C 16 bar 16 bar / 90 °C 16 bar 20 °C 998.2 kg/m³	CR 45-2A-F-A-V-HQQV 55   96122824 50   5700396688688 45   2919 rpm 40   45 m³/h 35   38.8 m 30   51.7 m 25   2 20   0 0   N 25   2 20   0 15   Vertical 509906:2012 3B   A 8   Cast iron EN 1563 EN-GJS-500-7   ASTM A536 80-55-06 Stainless steel   EN 1.4301 41   AISI 304 4   A 0   V SIC   Graflon 6   60 °C 16 bar / 90 °C   16 bar / -20 °C DIN   DN 80 DN 80   PN 40 FF265   F Water   -2090 °C 20 °C   998.2 kg/m³   IEC 132SB   IE3 7.5 kW   7.5 kW 50 Hz	CR 45-2A-F-A-V-HQQV   96122824   5700396688688   2919 rpm   45 m³/h   38.8 m   51.7 m   2   2   2   2   2   2   2   2   2   2   2   2   2   2   2   2   2   2   2   38.8 m   51.7 m   2   2   2   2   30   310   311   311   311   311   312   313   30   313   30   313   314   315   315   316   317   318   313   30   314 <td< td=""><td>CR 45-2A-F-A-V-HQQV   96122824   5700396688688   2919 rpm   45 m³/h   38.8 m   51.7 m   2   2   0   N   Vertical   Single   HQQV   CE, EAC   ISO9906:2012 3B   A   B   Cast iron   EN 1563 EN-GJS-500-7   ASTM A536 80-55-06   Stainless steel   EN 1.4301   Alsi 304   A   V   SIC   Graflon   60 °C   16 bar / 90 °C   17 5 kW</td><td>CR 45-2A-F-A-V-HQQV 96122824 5700396688688 2919 rpm 45 m³/h 38.8 m 51.7 m 2 2 0 0 N Verical Single HQQV CE, EAC ISO9906:2012 3B A B Cast iron EN 1563 EN-GJS-500-7 ASTM A536 80-55-06 Stainless steel EN 14301 A A V SIC Grafton 60 °C 16 bar / 90 °C 16 bar / 10 °C 16 bar / 90 °C 16 bar / 90 °C 16 bar / 90 °C 18 bar / 90 °C 19 %</td></td<>	CR 45-2A-F-A-V-HQQV   96122824   5700396688688   2919 rpm   45 m³/h   38.8 m   51.7 m   2   2   0   N   Vertical   Single   HQQV   CE, EAC   ISO9906:2012 3B   A   B   Cast iron   EN 1563 EN-GJS-500-7   ASTM A536 80-55-06   Stainless steel   EN 1.4301   Alsi 304   A   V   SIC   Graflon   60 °C   16 bar / 90 °C   17 5 kW	CR 45-2A-F-A-V-HQQV 96122824 5700396688688 2919 rpm 45 m³/h 38.8 m 51.7 m 2 2 0 0 N Verical Single HQQV CE, EAC ISO9906:2012 3B A B Cast iron EN 1563 EN-GJS-500-7 ASTM A536 80-55-06 Stainless steel EN 14301 A A V SIC Grafton 60 °C 16 bar / 90 °C 16 bar / 10 °C 16 bar / 90 °C 16 bar / 90 °C 16 bar / 90 °C 18 bar / 90 °C 19 %



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Motor protec:	PTC		
Motor No:	85U17522		
Controls:			
Frequency converter:	NONE		
Others:			
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