

**Date:** 08/05/2019

## Qty. | Description

1 CR 45-6A-F-A-V-HQQV



Note! Product picture may differ from actual product

Product No.: 96122832

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 90 °C
Selected liquid temperature: 20 °C

Density at selected liquid temperature: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2947 rpm

Rated flow: 45 m³/h
Rated head: 121.1 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQV
Approvals on nameplate: CE, EAC

Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron

EN 1563 EN-GJS-500-7 ASTM A536 80-55-06

Impeller: Stainless steel

EN 1.4301 AISI 304

Bearing: SIC Support bearing: Graflon

Installation:

Maximum ambient temperature: 60 °C Maximum operating pressure: 30 bar



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Max pressure at stated temp: 30 bar / 90 °C

30 bar / -20 °C

Type of connection: DIN
Size of inlet connection: DN 80
Size of outlet connection: DN 80
Pressure rating for pipe connection: PN 40
Flange size for motor: FF300

**Electrical data:** 

Motor standard: IEC
Motor type: 180MB
IE Efficiency class: IE3
Rated power - P2: 22 kW
Power (P2) required by pump: 22 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-415D/660-690Y V

Rated current: 39.5/22.8 A Starting current: 830 % Cos phi - power factor: 0.90-0.90 Rated speed: 2950 rpm Efficiency: IE3 92,7% Motor efficiency at full load: 92.7-92.7 % Motor efficiency at 3/4 load: 93.7 % Motor efficiency at 1/2 load: 94.4 %

Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

Motor No: 85U17530

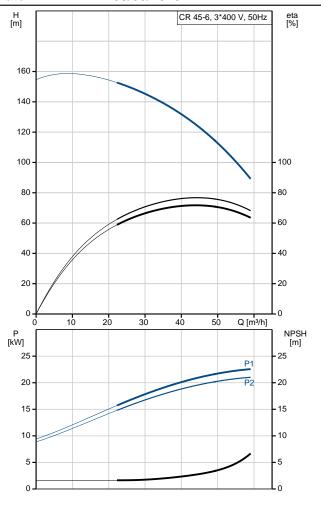
## Others:

Minimum efficiency index, MEI ≥: 0.70
Net weight: 217 kg
Gross weight: 256 kg
Shipping volume: 0.805 m³
Country of origin: GB
Custom tariff no.: 84137075



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Description	Value
General information:	
Product name:	CR 45-6A-F-A-V-HQQV
Product No:	96122832
EAN number:	5700396688763
Technical:	
Pump speed on which pump data are based:	2947 rpm
Rated flow:	45 m³/h
Rated head:	121.1 m
Head max:	153.2 m
Stages:	6
Impellers:	6
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Approvals on nameplate:	CE, EAC
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	В
Materials:	
Base:	Cast iron
	EN 1563 EN-GJS-500-7
	ASTM A536 80-55-06
Impeller:	Stainless steel
	EN 1.4301
	AISI 304
Material code:	A
Code for rubber:	V
Bearing:	SIC
Support bearing:	Graflon
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	30 bar
Max pressure at stated temp:	30 bar / 90 °C
	30 bar / -20 °C
Type of connection:	DIN
Size of inlet connection:	DN 80
Size of outlet connection:	DN 80
Pressure rating for pipe connection:	PN 40
Flange size for motor:	FF300
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 90 °C
Selected liquid temperature:	20 °C
Density at selected liquid temperature:	998.2 kg/m³
Electrical data:	
Motor standard:	IEC
Motor type:	180MB
IE Efficiency class:	IE3
Rated power - P2:	22 kW
Power (P2) required by pump:	22 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D/660-690Y V





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Description	Value
Rated current:	39.5/22.8 A
Starting current:	830 %
Cos phi - power factor:	0.90-0.90
Rated speed:	2950 rpm
Efficiency:	IE3 92,7%
Motor efficiency at full load:	92.7-92.7 %
Motor efficiency at 3/4 load:	93.7 %
Motor efficiency at 1/2 load:	94.4 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	85U17530
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	217 kg
Gross weight:	256 kg
Shipping volume:	0.805 m <sup>3</sup>
Country of origin:	GB
Custom tariff no.:	84137075