

Qty.	Description
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1	CR 64-7-1A-F-A-V-HQQV
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Note! Product picture may differ from actual product

Product No.: [96123566](#)

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water
 Liquid temperature range: -20 .. 90 °C
 Selected liquid temperature: 20 °C
 Density at selected liquid temperature: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2957 rpm
 Rated flow: 64 m³/h
 Rated head: 154.7 m
 Pump orientation: Vertical
 Shaft seal arrangement: Single
 Code for shaft seal: HQQV
 Approvals on nameplate: CE, EAC
 Curve tolerance: ISO9906:2012 3B

Materials:

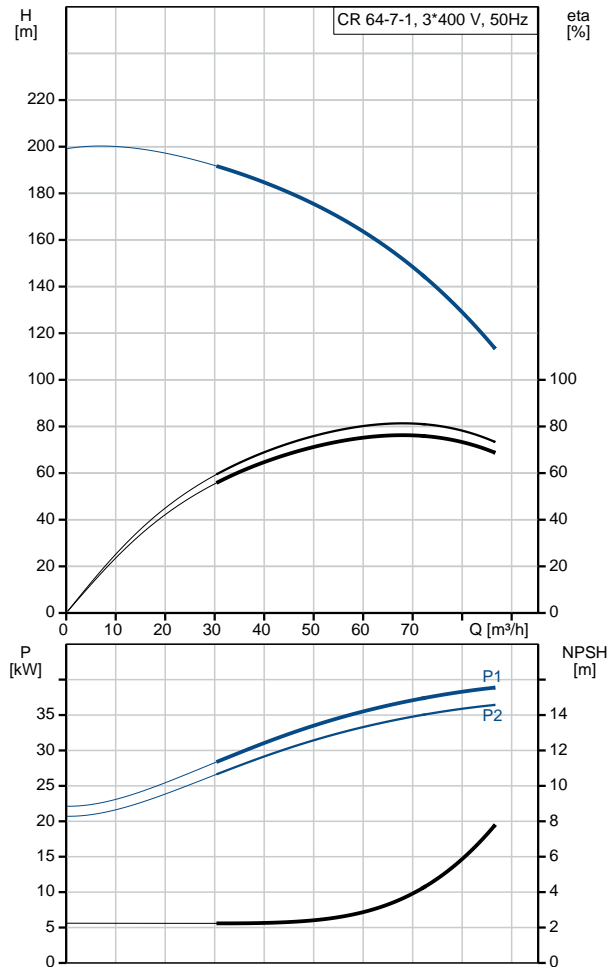
Base: Cast iron
 EN 1563 EN-GJS-500-7
 ASTM A536 80-55-06
 Impeller: Stainless steel
 EN 1.4301
 AISI 304
 Bearing: SIC
 Support bearing: Graflon

Installation:

Maximum ambient temperature: 55 °C

Qty.	Description
	<p>Maximum operating pressure: 30 bar Max pressure at stated temp: 30 bar / 90 °C 30 bar / -20 °C</p> <p>Type of connection: DIN Size of inlet connection: DN 100 Size of outlet connection: DN 100 Pressure rating for pipe connection: PN 40 Flange size for motor: FF350</p> <p>Electrical data: Motor standard: IEC Motor type: SIEMENS IE Efficiency class: IE3 Rated power - P2: 37 kW Power (P2) required by pump: 37 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-420D/660-725Y V Rated current: 68,0-63,0/39,0-36,0 A Starting current: 670-670 % Cos phi - power factor: 0.88 Rated speed: 2955 rpm Efficiency: IE3 93,7% Motor efficiency at full load: 93.7-93.7 % Motor efficiency at 3/4 load: 93.9-93.9 % Motor efficiency at 1/2 load: 93.5-93.5 % Number of poles: 2 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F Motor No: 81U15334</p> <p>Others: Minimum efficiency index, MEI $\hat{\alpha}\%$: 0.70 Net weight: 354 kg Gross weight: 398 kg Shipping volume: 0.808 m³ Country of origin: GB Custom tariff no.: 84137075</p>

Description	Value
General information:	
Product name:	CR 64-7-1A-F-A-V-HQQV
Product No:	96123566
EAN number:	5700396697765
Technical:	
Pump speed on which pump data are based:	2957 rpm
Rated flow:	64 m ³ /h
Rated head:	154.7 m
Head max:	196.9 m
Stages:	7
Impellers:	7
Number of reduced-diameter impellers:	1
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Approvals on nameplate:	CE, EAC
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	B
Materials:	
Base:	Cast iron EN 1563 EN-GJS-500-7
Impeller:	ASTM A536 80-55-06 Stainless steel EN 1.4301 AISI 304
Material code:	A
Code for rubber:	V
Bearing:	SIC
Support bearing:	Graflon
Installation:	
Maximum ambient temperature:	55 °C
Maximum operating pressure:	30 bar
Max pressure at stated temp:	30 bar / 90 °C 30 bar / -20 °C
Type of connection:	DIN
Size of inlet connection:	DN 100
Size of outlet connection:	DN 100
Pressure rating for pipe connection:	PN 40
Flange size for motor:	FF350
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 .. 90 °C
Selected liquid temperature:	20 °C
Density at selected liquid temperature:	998.2 kg/m ³
Electrical data:	
Motor standard:	IEC
Motor type:	SIEMENS
IE Efficiency class:	IE3
Rated power - P2:	37 kW
Power (P2) required by pump:	37 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V





Company name:

Created by:

Phone:

Date:

08/05/2019

Description	Value
Rated current:	68,0-63,0/39,0-36,0 A
Starting current:	670-670 %
Cos phi - power factor:	0.88
Rated speed:	2955 rpm
Efficiency:	IE3 93,7%
Motor efficiency at full load:	93.7-93.7 %
Motor efficiency at 3/4 load:	93.9-93.9 %
Motor efficiency at 1/2 load:	93.5-93.5 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	81U15334
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI η_{min} :	0.70
Net weight:	354 kg
Gross weight:	398 kg
Shipping volume:	0.808 m ³
Country of origin:	GB
Custom tariff no.:	84137075