G	R	UNDFOS 🕅	Company name: Created by: Phone:					
			Date:	20/02/2018				
Position	Qty.	Description						
	1	CRIE 1-6 AN-CA-I-E-HQQE						
		Product No.: 98389401						
	Vertical, multistage centrifugal pump with suction and discharge ports on same the level (enabling installation in a horizontal one-pipe system. Pump materials in contact with the li stainless steel.							
		A cartridge shaft seal ensures high reliabilit transmission is via a rigid split coupling. Pip	y, safe handling and bework connection is	easy service and access. Power via FlexiClamps.				
		The pump is fitted with a 3-phase, fan-coole efficiency is classified as IE5 in accordance	ed, permanent-magno with IEC 60034-30-2	et, synchronous motor. The motor 2.				
		The motor includes a frequency converter a continuously variable control of the motor s a given requirement. A control panel on the well as setting of pump to "Min." or "Max." or control panel provides visual indication of p	peed, which again er motor terminal box e operation or to "Stop"	nables adaptation of the performance to enables setting of required setpoint as				
		 "Power on": Motor is running (rotatin indicator lights) "Warning": Motor is still running (rotation) 		nts) or not running (permanently green				
		yellow indicator lights) - "Alarm": Motor has stopped (flashing						
		Communication with the pump is possible to remote control enables further settings as w "Actual value", "Speed", "Power input" and	vell as reading out of	a number of parameters such as				
		The terminal box has a number of inputs ar applications where many inputs and output	nd outputs enabling th s are required:	ne motor to be used in advanced				
		 two dedicated digital inputs three analog inputs, 0(4)-20 mA, 0-5 connected to one of these inputs 	5 V, 0-10 V, 0.5 - 3.5 V	V; the factory-fitted pressure sensor is				
		 5 V voltage supply to potentiometer one analog output, 0-10 V, 0(4)-20 r 						
		 two configurable digital inputs or ope two Pt100/Pt1000 inputs 	en-collector outputs					
		 LiqTec, dry-running protection sense Grundfos Digital Sensor input and o 						
		 24 V voltage supply for sensors 						
		 two signal relay outputs (potential-free GENIbus connection interface for Grundfos CIM fieldbus relations 	·					
		Liquid: Pumped liquid: Water Liquid temperature range: -20 120 Liquid temperature during operation: 20 °C Density: 998.2 kg/r	2					
		Technical:						



Company name: Created by: Phone:

			Date:	20/02/2018
Position	Qty.	•		
		Speed for pump data:	3447 rpm	
		Rated flow: Rated head:	2.2 m³/h 41.2 m	
		Pump orientation:	Vertical	
		Shaft seal arrangement:	Single	
		Code for shaft seal:	HQQE	
		Approvals on nameplate:	CE, EAC, ACS	
		Curve tolerance:	ISO9906:2012 3B	
		Materials:		
		Base:	Stainless steel	
			EN 1.4408 AISI 316	
		Impeller:	Stainless steel	
			EN 1.4301	
			AISI 304	
		Bearing material:	SIC	
		Installation:		
		Maximum ambient temperature:	50 °C	
		Maximum operating pressure:	25 bar	
		Max pressure at stated temp:	25 bar / 120 °C	
		Trans of compositions	25 bar / -20 °C	
		Type of connection: Size of inlet connection:	FlexiClamp DN 32	
			1 1/4 inch	
		Size of outlet connection:	DN 32	
			1 1/4 inch	
		Pressure rating:	PN 25	
		Flange size for motor:	FT85	
		Electrical data:		
		Motor standard:	IEC	
		Motor type:	71A	
		IE Efficiency class: Rated power - P2:	IE5 0.55 kW	
		Power (P2) required by pump:		
		Mains frequency:	50 Hz	
		Rated voltage:	3 x 380-500 V	
		Rated current:	1,35-1,30 A	
		Cos phi - power factor:	0,77-0,61	
		Rated speed: Efficiency:	360-4000 rpm 85,9%	
		Motor efficiency at full load:	85.9 %	
		Enclosure class (IEC 34-5):	IP55	
		Insulation class (IEC 85):	F	
		Controls:		
		Frequency converter:	Built-in	
		Pressure sensor:	Y	
		Othere		
		Others: Minimum efficiency index, MEI	· 07	
		Net weight:	22.3 kg	
		Gross weight:	25.2 kg	
		Shipping volume:	0.143 m ³	



Company name: Created by: Phone:

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Description	Value	H [m]			CRIE	1-6, 3*460 V	-
General information:							1
Product name:	CRIE 1-6 AN-CA-I-E-HQQE	55 -	100 %				_
Product No:	98389401		100 %				
EAN number:	5711494177141	50 -					-
		45 -	90 %				
Technical:			30 78				
Speed for pump data:	3447 rpm	40 -					-8
Rated flow:	2.2 m³/h	35 -	80 %				17
Rated head:	41.2 m	33 -					Τí
Stages:	6	30 -					-6
Impellers:	6	25 -	70 %				- 5
Low NPSH:	Ν	25 -					T
Pump orientation:	Vertical	20 -	60%		\rightarrow		4
Shaft seal arrangement:	Single						
Code for shaft seal:	HQQE	15 -	159%				-3
Approvals on nameplate:	CE, EAC,ACS	10 -					-2
Curve tolerance:	ISO9906:2012 3B						
Pump version:	AN	5-	21%				+1
Model:	Α	0					\bot_{0}
		0	0.5	1.0 1.5	2.0 2.	5 Q [m³/h]	
Materials:		P [W]					
Base:	Stainless steel	-				<u>P1</u>	÷
	EN 1.4408	500 -					-1
	AISI 316	500 -				P2	Γ
Impeller:	Stainless steel	400 -					- 8
	EN 1.4301	300 -					-6
	AISI 304	300 -					Γ
Material code:	1	200 -					-4
Code for rubber:	E	100 -					-2
Bearing material:	SIC	100					T
		0					L
Installation:							
Maximum ambient temperature:	50 °C						
Maximum operating pressure:	25 bar						
Max pressure at stated temp:	25 bar / 120 °C						
	25 bar / -20 °C						
Type of connection:	FlexiClamp						
Connect code:	CA						
Size of inlet connection:	DN 32						
	1 1/4 inch						
Size of outlet connection:	DN 32						
	1 1/4 inch						
Pressure rating:	PN 25						
Flange size for motor:	FT85						
Liquid:							
Pumped liquid:	Water						
Liquid temperature range:	-20 120 °C						
Liquid temperature during operation:	20 °C						
Density:	998.2 kg/m ³						
Electrical data:							
Electrical data:	150						
Motor standard:	IEC						
Motor type:	71A						
IE Efficiency class:	IE5						
Rated power - P2:	0.55 kW						
Power (P2) required by pump:	0.55 kW						
Mains frequency:	50 Hz						
Rated voltage:	3 x 380-500 V						



Company name: Created by: Phone:

		Date:	20/02/2018	
Description	Value			
Rated current:	1,35-1,30 A			
Cos phi - power factor:	0,77-0,61			
Rated speed:	360-4000 rpm			
Efficiency:	85,9%			
Motor efficiency at full load:	85.9 %			
Enclosure class (IEC 34-5):	IP55			
Insulation class (IEC 85):	F			
Motor protec:	YES			
Motor No:	98248297			
Controls:				
Control panel:	Standard			
Function Module:	FM300 - Advanced			
Frequency converter:	Built-in			
Pressure sensor:	Y			
0.1				
Others:				
Minimum efficiency index, MEI :	0.7			
Net weight:	22.3 kg			
Gross weight:	25.2 kg			
Shipping volume:	0.143 m ³			