

25/10/2021

TP 40-30/4 A-F-A-BQQE-AX3 Note! Product picture may differ from actual product Product No.: On request Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework. The pump is fitted with an unbalanced rubber bellows seal. The shaft seal is according to EN 12756. Pipework connection is via PN 6/10 DIN flanges (EN 1092-2 and ISO

The pump is fitted with a fan-cooled asynchronous motor.

The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

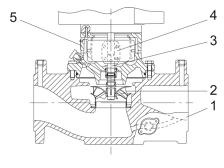
Pump

7005-2).

Qty.

1

Description



- 1: Pump housing
- 2: Impeller
- 3: Shaft
- 4: Coupling
- 5: Pump head

The pump housing is provided with a replaceable stainless steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side.

The impeller is secured with a split cone with nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:



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Qty. | Description
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· Rotating seal ring material: silicon carbide (SiC)

• Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.

The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a shell coupling.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14, IM V 18 (Code I) / IM 3601, IM 3611 (Code II).

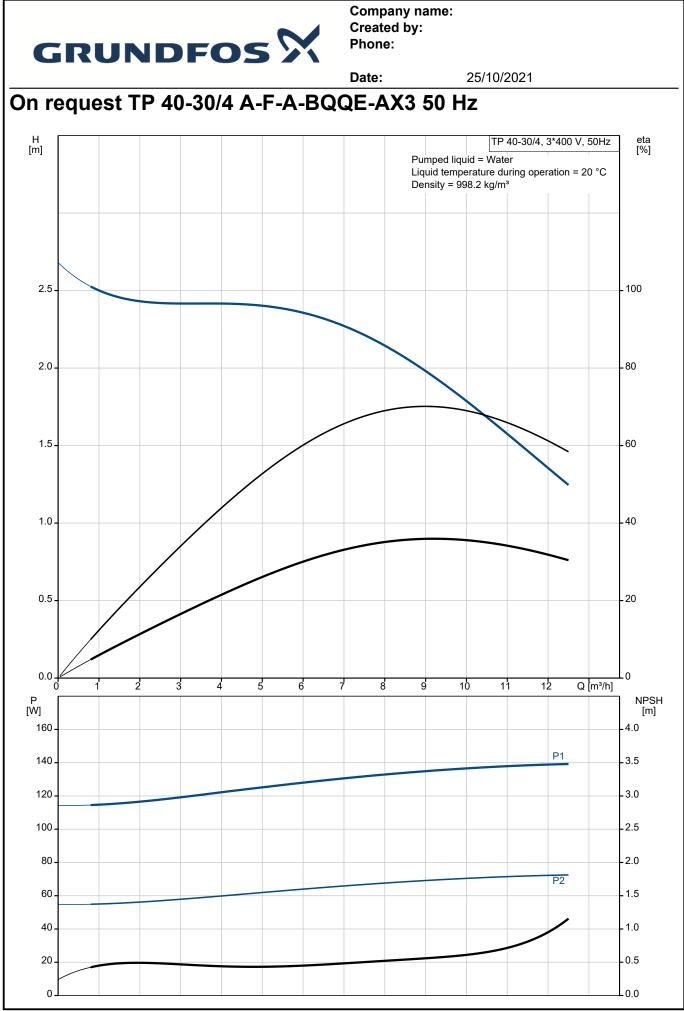
The motor efficiency is classified as IE2 in accordance with IEC 60034-30.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

Further product details

Technical data

Controls: Frequency converter:	NONE
Liquid: Liquid temperature range: Selected liquid temperature:	-25 120 °C 20 °C
Technical:	
Materials:	
Installation: Range of ambient temperature: Maximum operating pressure: Max pressure at stated temp:	-20 40 °C 10 bar 10 bar / 120 °C
Electrical data: Starting current:	310-310 %
Others: Country of origin: Custom tariff no.:	HU 84137051



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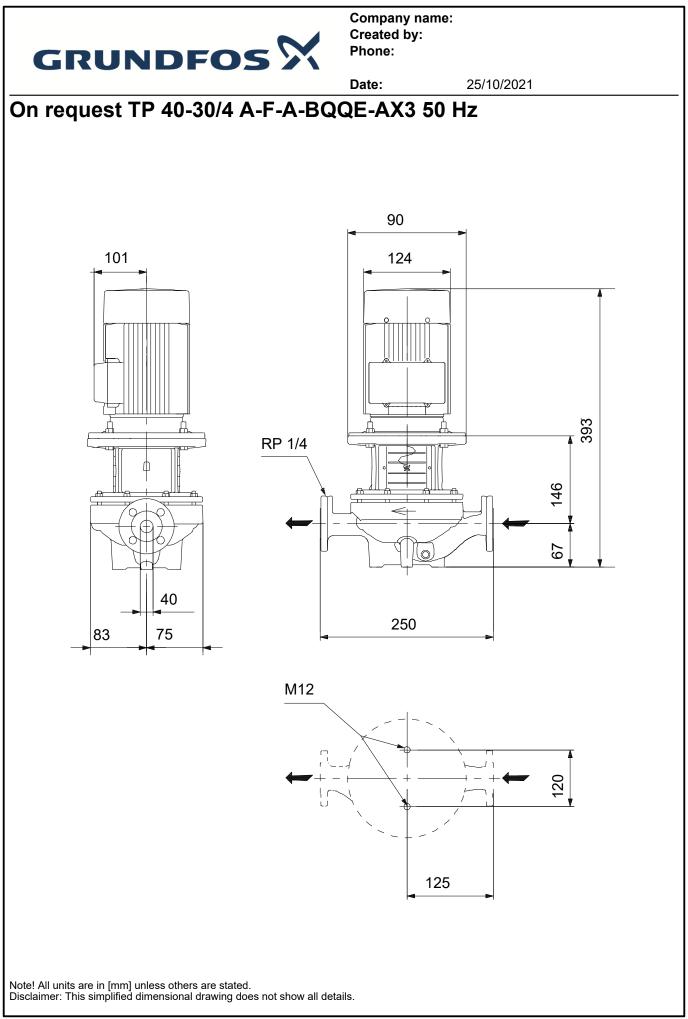


GRUNDF		Date:	25/10/2021	
Description	Value	H [m]	TP 40-30/4, 3*400 V, 50Hz	eta [%]
General information:	Value		Pumped liquid = Water	[,0]
Product name:	TP 40-30/4 A-F-A-BQQE-AX3		Liquid temperature during operation = 20 °C Density = 998.2 kg/m³	
Product No:	On request	_		
EAN number:	On request	2.5	10	00
Technical:	· ·			
Pump speed on which pump data are based:	1400 rpm	2.0 -	80)
Rated flow:	8 m³/h			
Rated head:	2.15 m	1.5 -	60)
Maximum head:	30 dm			
Actual impeller diameter:	87 mm			
Code for shaft seal:	BQQE	1.0 -	40)
Curve tolerance:	ISO9906:2012 3B2			
Pump version:	Α			
Materials:		0.5	20)
Pump housing:	Cast iron			
Pump housing:	EN-GJL-250	0.0	0	
Pump housing:	ASTM class 35	0 2	4 6 8 10 Q [m³/h]	
Impeller:	Stainless steel	P [W]		NPSH [m]
Impeller:	EN 1.4301		P1 or	
Impeller:	AISI 304	140 -	- 3.5	
Material code:	A	120 -		
Installation:		100 -		5
Range of ambient temperature:	-20 40 °C	80 -	- 2.0	0
Maximum operating pressure:	10 bar	60 -	P2 - 1.5	5
Max pressure at stated temp:	10 bar / 120 °C	40 -		0
Type of connection:	DIN	20	0.5	5
Size of connection:	DN 40	0		0
Pressure rating for connection:	PN 6/10	h		
Port-to-port length:	250 mm		90	
Flange size for motor:	FT75	101		
Connect code:	F			
Liquid:				
Pumped liquid:	Water			
Liquid temperature range:	-25 120 °C			
Selected liquid temperature:	20 °C	•		
Density:	998.2 kg/m³	40		
Electrical data:		83 75	250	
Motor type:	SIEMENS	M	12	
IE Efficiency class:	IE2			
Rated power - P2:	0.12 kW	•		
Mains frequency:	50 Hz			
Rated voltage:	3 x 220-240/380-415 V		125	
Rated current:	0,74-0,8/0,43-0,46 A			
Starting current:	310-310 %		OW VOLTAGE TION OF ROTATION	
Cos phi - power factor:	0.66			
Rated speed:	1390 rpm			
Efficiency:	IE2 59,1%			
Motor efficiency at full load:	59.1-59.1 %		6	
Motor efficiency at 3/4 load:	56.4-56.4 %			
Motor efficiency at 1/2 load:	49-49 %	– ∆ 		
Number of poles:	4	HIGH	I VOLTAGE	
Enclosure class (IEC 34-5):	IP55		I OF ROTATION	
Insulation class (IEC 85):	F			
Built-in motor protection:	NONE		(m2)-(J2)-(V2)	
Motor No:	99995098			
Controls:		─│ ┦┖┸		
Frequency converter:	NONE	- Y		
	-			

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		Date:	25/10/2021
Description	Value		
Others:			
Minimum efficiency index, MEI ≥:	0.70		
Net weight:	18.6 kg		
Gross weight:	22.1 kg		
Shipping volume:	0.08 m³		
Danish VVS No.:	38 1822.030		
Finnish LVI No.:	4616023		
Norwegian NRF no.:	9043551		
Country of origin:	HU		
Custom tariff no.:	84137051		

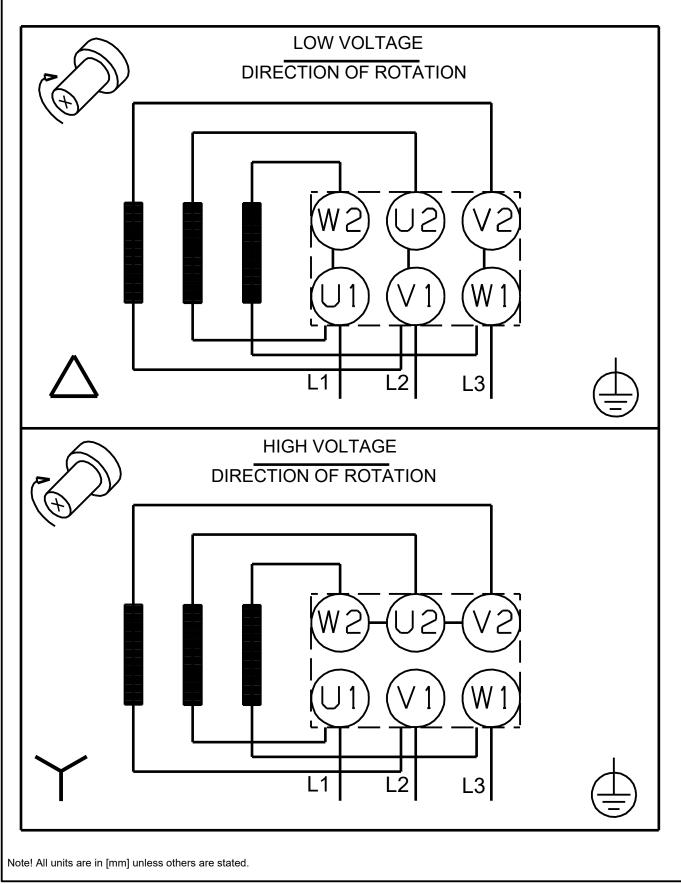




Date:

25/10/2021

On request TP 40-30/4 A-F-A-BQQE-AX3 50 Hz





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Order Data:		
	TD 40 00/4	

Product name:TP 40-30/4Amount:1Product No:On request

Total: Price on request