

Qty. Description

1 TPD 32-60/2 A-F-A-BQQE-CX1



Note! Product picture may differ from actual product

Product No.: [98957949](#)

Single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports of identical diameter. The twin-head pump is designed with two parallel power-heads.

The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

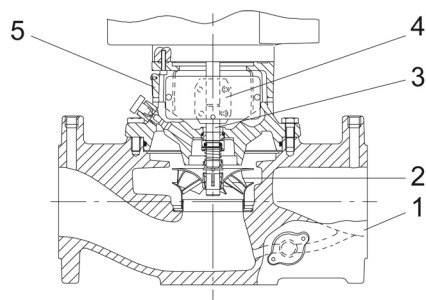
Each power head is fitted with an unbalanced rubber bellows seal.

The shaft seal is according to EN 12756. Pipework connection is via PN 6/10 DIN flanges (EN 1092-2 and ISO 7005-2).

Each power head is fitted with a fan-cooled asynchronous motor of identical size.

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

Pump



1: Pump housing

2: Impeller

3: Shaft

4: Coupling

5: Pump head

The twin-head pump is designed with two parallel power-heads. A flap valve in the common discharge port is opened by the flow of the pumped liquid and prevents backflow of liquid into the idle pump head.

The pump housing is provided with a replaceable stainless steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side.

The impeller is secured with a split cone with nut.

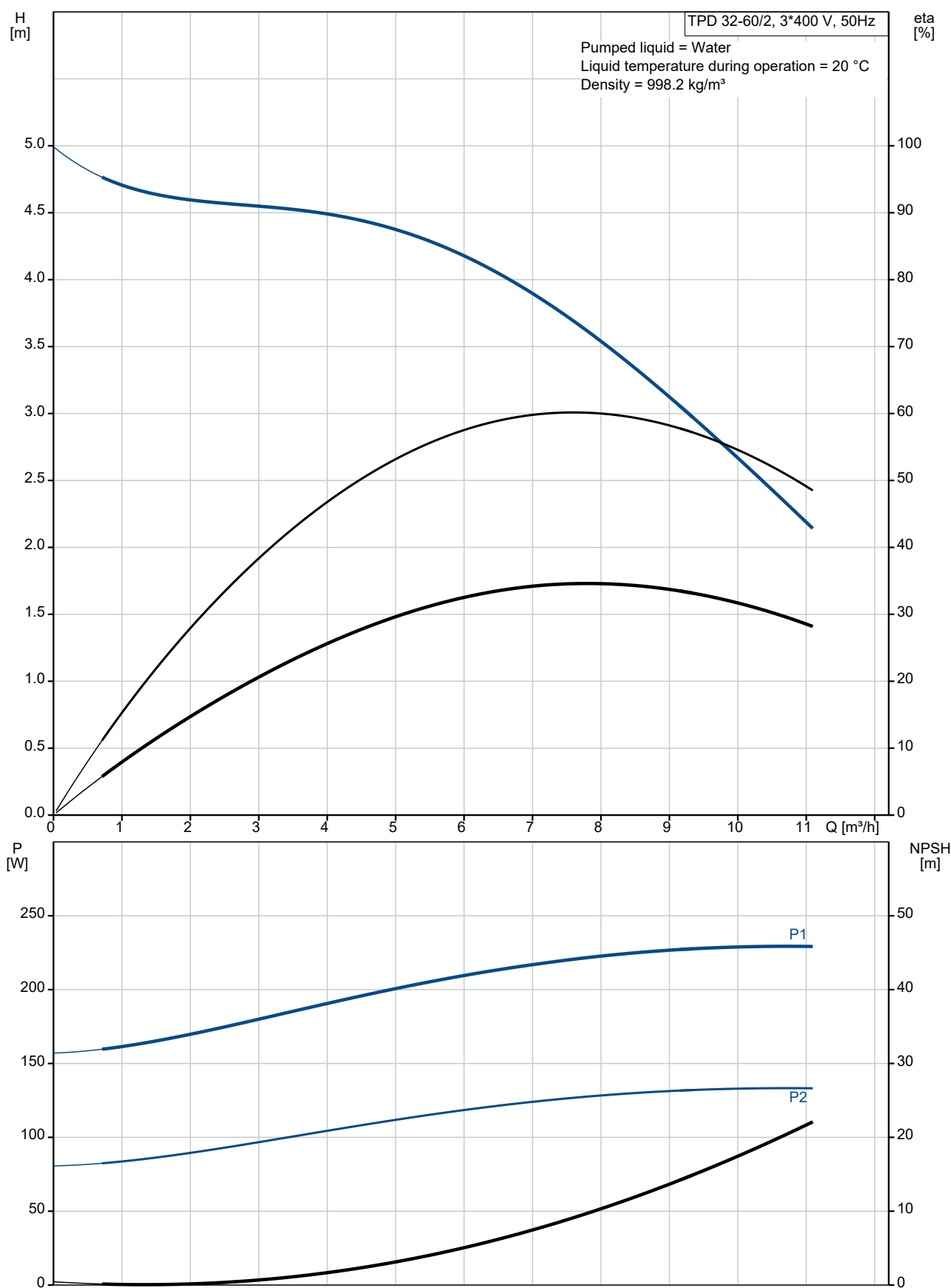
The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Primary seal:

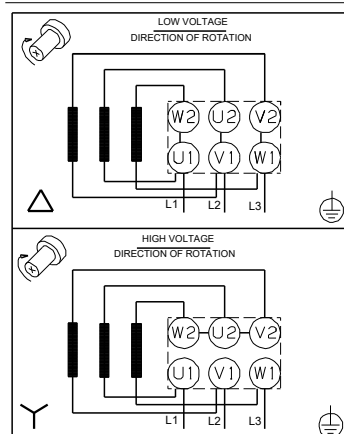
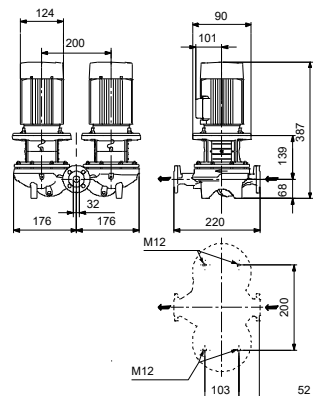
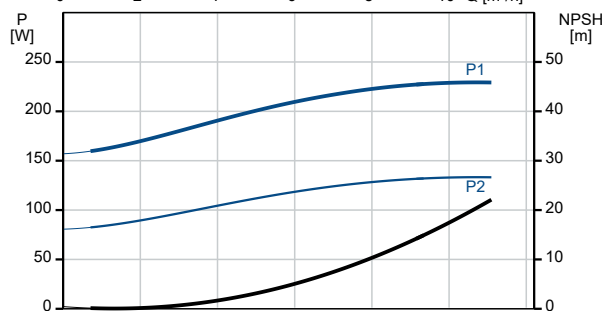
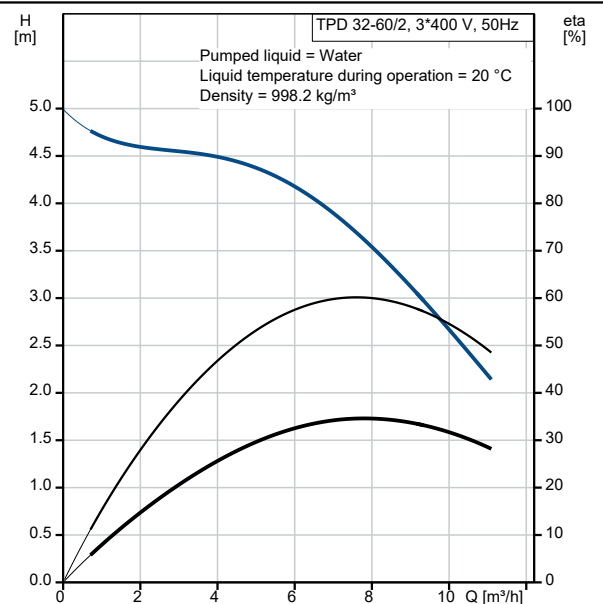
Qty.	Description
	- Rotating seal ring material: silicon carbide (SiC) - Stationary seat material: silicon carbide (SiC) This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles. Secondary seal material: EPDM (ethylene-propylene rubber) EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils. A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal. The pump housing has two Rp 1/8 tappings for mounting of automatic air vents. Fit an air vent to the upper pump housing if the twin-head pump is to be installed in a horizontal pipeline with horizontal pump shaft. The image contains two technical line drawings. The left drawing shows an exploded view of the pump housing components, including the upper and lower halves, the motor stool, and the shaft seal assembly. The right drawing shows a cross-sectional view of the assembled pump housing, highlighting the internal components and the location of the air vent screw. The flanges have tappings for mounting of pressure gauges. The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring. The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a shell coupling. Motor The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034. The motor is flange-mounted with tapped-hole flange (FT). Motor-mounting designation in accordance with IEC 60034-7: IM B 14, IM V 18 (Code I) / IM 3601, IM 3611 (Code II). The motor efficiency is classified as IE2 in accordance with IEC 60034-30. The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I₁/1). Further product details Technical data Controls: Frequency converter: NONE Liquid: Pumped liquid: Water Liquid temperature range: -25 .. 120 °C Selected liquid temperature: 20 °C Density: 998.2 kg/m³ Technical: Pump speed on which pump data are based: 2890 rpm Rated flow: 6.5 m³/h Rated head: 4 m Actual impeller diameter: 64 mm Code for shaft seal: BQQE Curve tolerance: ISO9906:2012 3B2 Materials: Pump housing: Cast iron

Qty.	Description
	EN-GJL-250 ASTM class 35 Stainless steel EN 1.4301 AISI 304 Impeller: Installation: Range of ambient temperature: -20 .. 40 °C Maximum operating pressure: 10 bar Max pressure at stated temp: 10 bar / 120 °C Type of connection: DIN Size of connection: DN 32 Pressure rating for connection: PN 6/10 Port-to-port length: 220 mm Flange size for motor: FT75 Electrical data: Motor type: SIEMENS IE Efficiency class: IE2 Rated power - P2: 0.25 kW Mains frequency: 50 Hz Rated voltage: 3 x 220-240/380-415 V Rated current: 1,2-1,2/0,69-0,69 A Starting current: 410-410 % Cos phi - power factor: 0.81 Rated speed: 2835 rpm Efficiency: IE2 64,8% Motor efficiency at full load: 64.8-64.8 % Motor efficiency at 3/4 load: 63.5-63.5 % Motor efficiency at 1/2 load: 57.3-57.3 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor No: 99995095 Others: Minimum efficiency index, MEI ≥: 0.56 Net weight: 34.2 kg Gross weight: 37.7 kg Shipping volume: 0.08 m³

98957949 TPD 32-60/2 A-F-A-BQQE-CX1 50 Hz



Description	Value
General information:	
Product name:	TPD 32-60/2 A-F-A-BQQE-CX1
Product No:	98957949
EAN number:	5712604244166
Technical:	
Pump speed on which pump data are based:	2890 rpm
Rated flow:	6.5 m³/h
Rated head:	4 m
Maximum head:	60 dm
Actual impeller diameter:	64 mm
Code for shaft seal:	BQQE
Curve tolerance:	ISO9906:2012 3B2
Pump version:	A
Materials:	
Pump housing:	Cast iron
Pump housing:	EN-GJL-250
Pump housing:	ASTM class 35
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Material code:	A
Installation:	
Range of ambient temperature:	-20 .. 40 °C
Maximum operating pressure:	10 bar
Max pressure at stated temp:	10 bar / 120 °C
Type of connection:	DIN
Size of connection:	DN 32
Pressure rating for connection:	PN 6/10
Port-to-port length:	220 mm
Flange size for motor:	FT75
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-25 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor type:	SIEMENS
IE Efficiency class:	IE2
Rated power - P2:	0.25 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 220-240/380-415 V
Rated current:	1,2-1,2/0,69-0,69 A
Starting current:	410-410 %
Cos phi - power factor:	0.81
Rated speed:	2835 rpm
Efficiency:	IE2 64,8%
Motor efficiency at full load:	64.8-64.8 %
Motor efficiency at 3/4 load:	63.5-63.5 %
Motor efficiency at 1/2 load:	57.3-57.3 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	NONE
Motor No:	99995095
Controls:	
Frequency converter:	NONE





Company name:

Created by:

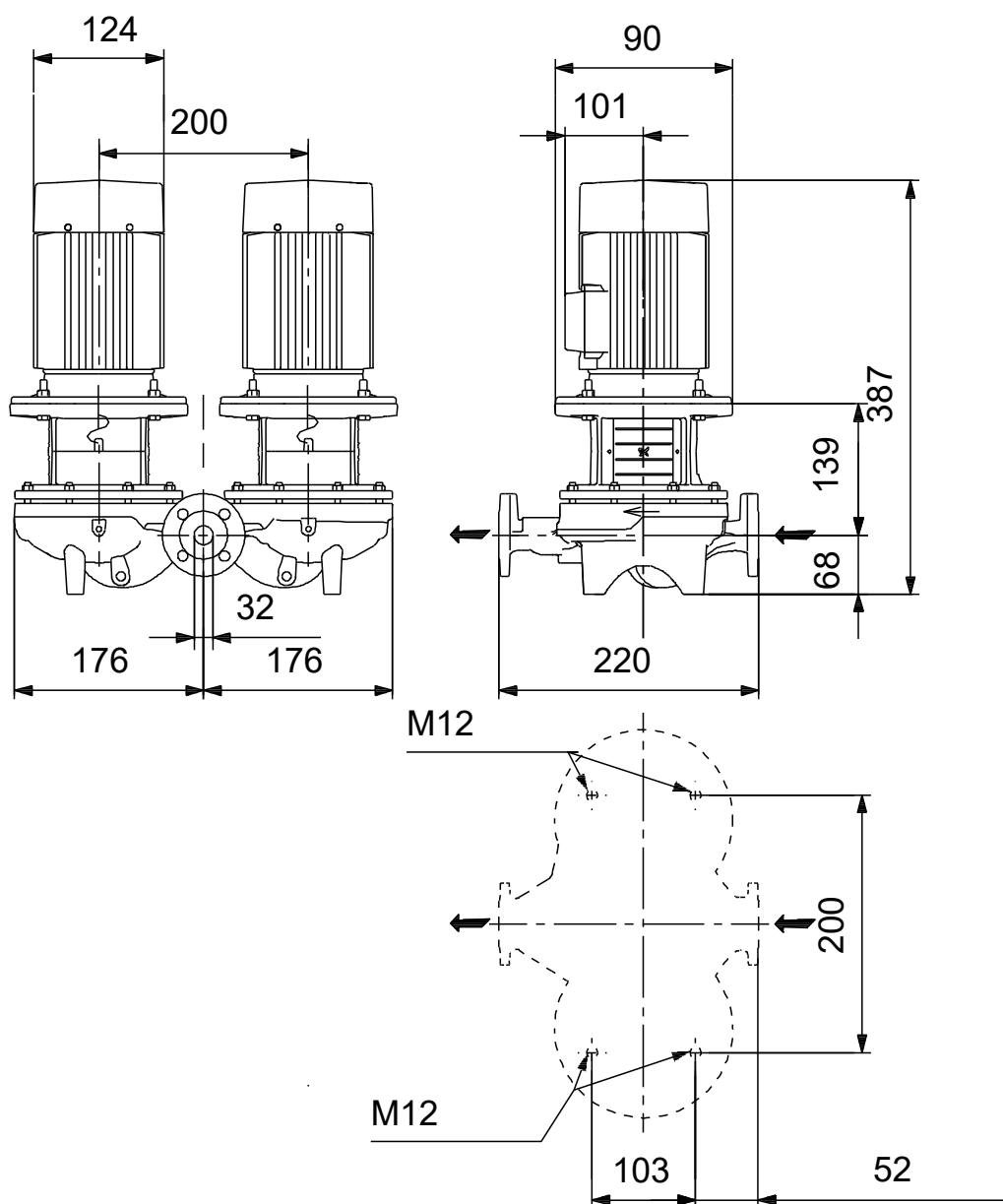
Phone:

Date:

10/09/2021

Description	Value
Others:	
Minimum efficiency index, MEI ≥:	0.56
Net weight:	34.2 kg
Gross weight:	37.7 kg
Shipping volume:	0.08 m ³

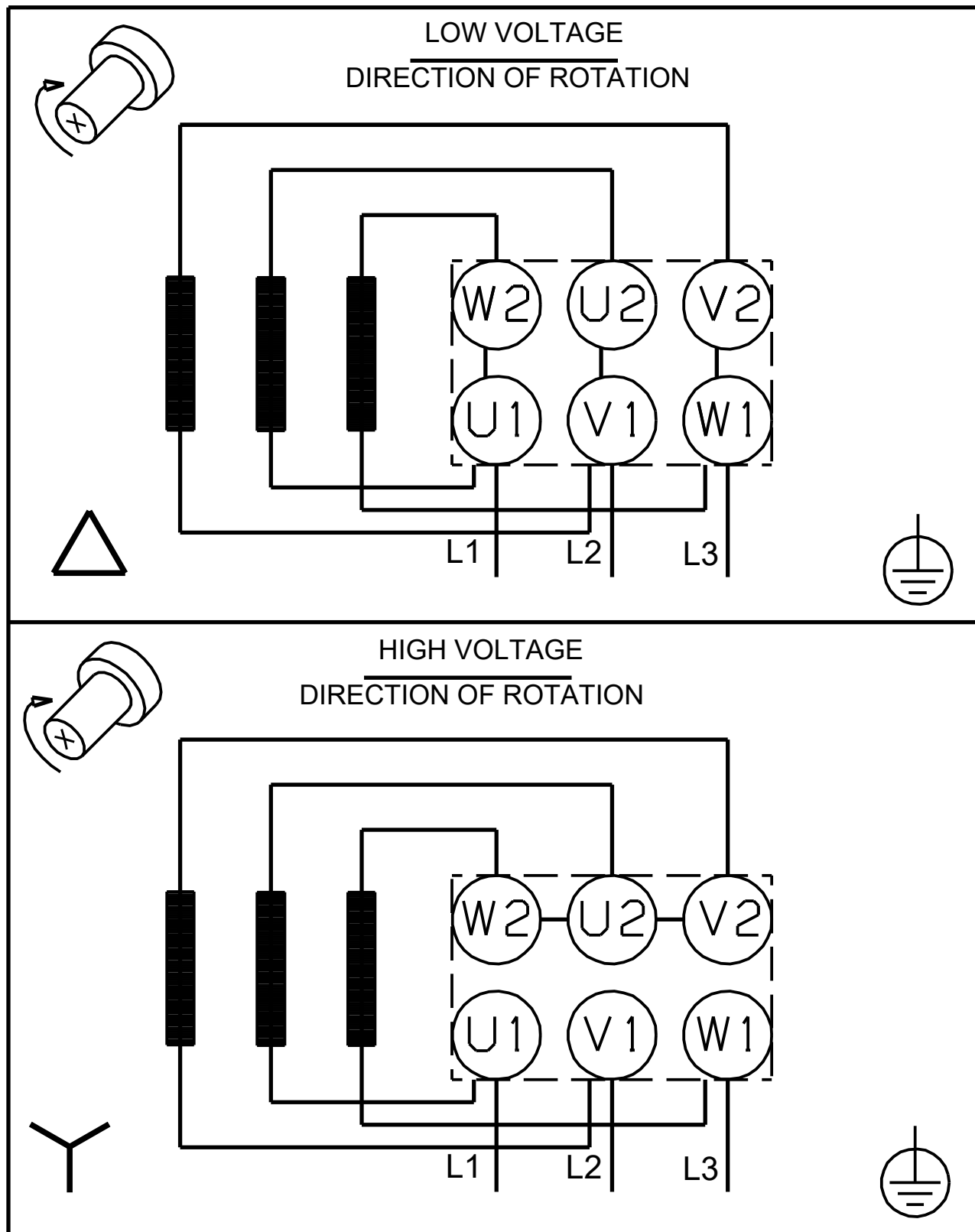
98957949 TPD 32-60/2 A-F-A-BQQE-CX1 50 Hz



Note! All units are in [mm] unless others are stated.

Disclaimer: This simplified dimensional drawing does not show all details.

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Note! All units are in [mm] unless others are stated.