

08/08/2022

Qty. | Description

1

#### TP 80-120/2 AI-F-Z-BQQE-HX1



Note! Product picture may differ from actual product

Product No.: 98958079

Single-stage, close-coupled, volute pump with in-line suction and discharge ports of identical diameter. The pump is of the top-pull-out design, i.e. the power head (motor, pump head and impeller) can be removed for maintenance or service while the pump housing remains in the pipework.

The pump is fitted with an unbalanced rubber bellows seal.

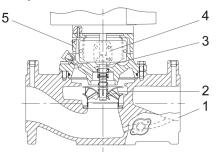
The shaft seal is according to EN 12756. Pipework connection is via PN 6 DIN flanges (EN 1092-2 and ISO 7005-2).

The pump is fitted with a fan-cooled asynchronous motor.

The bronze pump housing and stainless-steel impeller make the pump suitable for circulation of hot water. The product's minimum efficiency index (MEI) is greater or equal to 0.70. This is by the Commission Regulation (EU) considered as an indicative benchmark for best-performing water pump available on the market as from 1 January 2013.

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

#### Pump



- 1: Pump housing
- 2: Impeller
- 3: Shaft
- 4: Coupling
- 5: Pump head

The pump housing is provided with a replaceable stainless steel/PTFE neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side.

The impeller is secured with a split cone with nut.

The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



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A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal. The flanges have tappings for mounting of pressure gauges.

The motor stool forms connection between the pump housing and the motor, and is equipped with a manual air vent screw for venting of the pump housing and the shaft seal chamber. The sealing between motor stool and pump housing is an O-ring.

The central part of the motor stool is provided with guards for protection against the shaft and coupling. Motor and pump shaft are connected via a shell coupling.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor is flange-mounted with tapped-hole flange (FT). Motor-mounting designation in accordance with IEC 60034-7: IM B 14, IM V 18 (Code I) / IM 3601, IM 3611 (Code II).

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

#### Further product details

Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

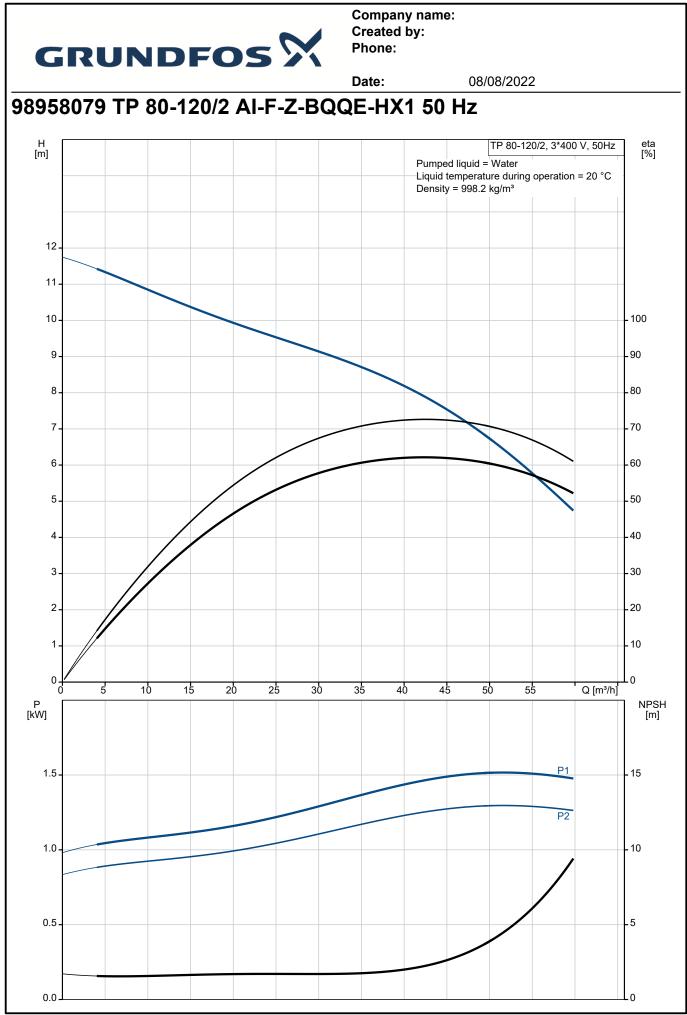
## **Technical data**

Controls: Frequency converter:	NONE
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -25 120 °C 20 °C 998.2 kg/m³
Technical: Pump speed on which pump data Rated flow: Rated head: Actual impeller diameter: Code for shaft seal: Curve tolerance:	are based: 2910 rpm 42.5 m³/h 7.91 m 95 mm BQQE ISO9906:2012 3B2
Materials: Pump housing: Impeller:	Bronze CuSn10 ASTM B505 Stainless steel EN 1.4301 AISI 304
Installation: Range of ambient temperature: Maximum operating pressure: Max pressure at stated temp: Type of connection:	-30 60 °C 6 bar 6 bar / 120 °C DIN



Company name: Created by:

	RUNDFO		Date:	08/08/2022
De	escription			
	ze of connection:	DN 80		
Pr	essure rating for connection:	PN 6		
Pc	ort-to-port length:	360 mm		
Fla	ange size for motor:	FT115		
	ectrical data:			
	otor type:	90SD		
	Efficiency class:	IE3		
	ated power - P2:	1.5 kW		
	ains frequency:	50 Hz		
Ra	ated voltage:	3 x 220-240D/380	-415Y V	
Ra	ated current:	5.70/3.30 A		
	arting current:	750-820 %		
Co	os phi - power factor:	0.84-0.78		
Ra	ated speed:	2890-2910 rpm		
Ef	ficiency:	IE3 84,2%		
	otor efficiency at full load:	84.2-84.2 %		
	otor efficiency at 3/4 load:	86.4 %		
M	otor efficiency at 1/2 load:	86.0 %		
Νι	umber of poles:	2		
	nclosure class (IEC 34-5):	55 Dust/Jetting		
	sulation class (IEC 85):	F		
Mo	otor No:	85U01906		
Ot	hers:			
	nimum efficiency index, MEI ≥:	0.70		
	et weight:	50.5 kg		
	oss weight:	59.1 kg		
	nipping volume:	0.204 m <sup>3</sup>		
	ountry of origin:	HU		
	ustom tariff no.:	84137051		



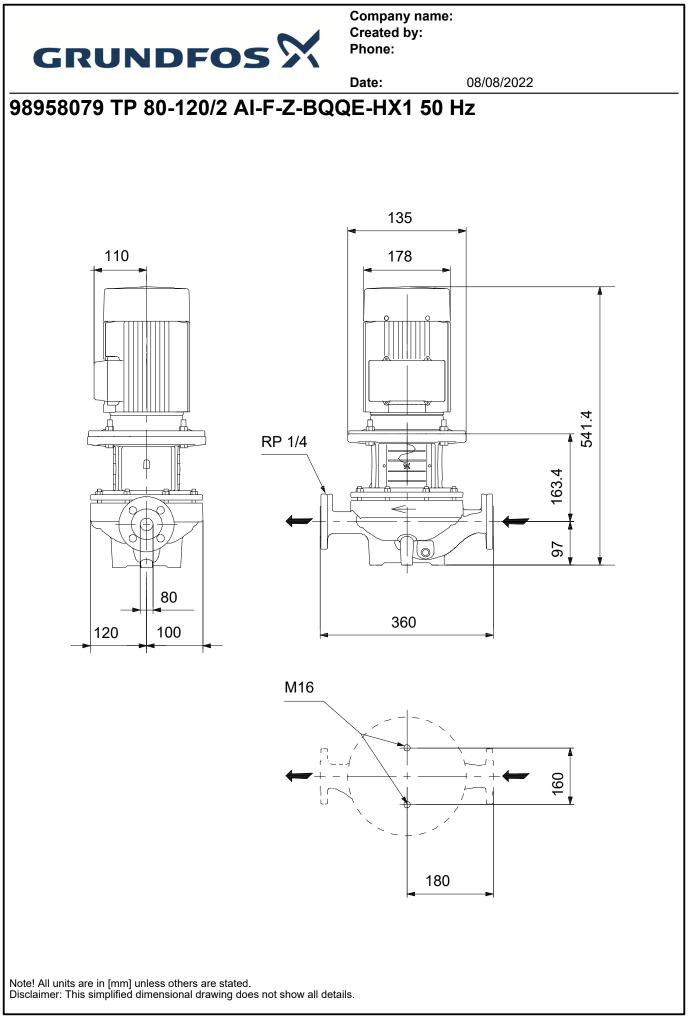
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		нг				0.400/0.5	400.14	-
Description	Value	H [m]				0-120/2, 3*	400 V, 50	Hz
General information:				Pumped lic Liquid tem			ion = 20 °	c
Product name:	TP 80-120/2 AI-F-Z-BQQE-HX1	12 -		Density = 9				
Product No:	98958079	12						
EAN number:	5712604245460	11 -	$\mathbf{i}$	_				
Technical:		10						1
Pump speed on which pump data are based:	2910 rpm	9 -						- 9
Rated flow:	42.5 m³/h	8 -						- 8
Rated head:	7.91 m	7				$\rightarrow$		7
Maximum head:	120 dm							
Actual impeller diameter:	95 mm	6 -					<b>N</b> Ì	- 6
Code for shaft seal:	BQQE	5 -	/				/	- 5
Curve tolerance:	ISO9906:2012 3B2	4 _						4
Pump version:	AI							
Materials:		3 -						- 3
Pump housing:	Bronze	2 -						2
Pump housing:	CuSn10	1						1
Pump housing:	ASTM B505							
Impeller:	Stainless steel	0 <u></u>	10 2	20 3	0 40	0 50	Q [m	L 0 ³/h1
Impeller:	EN 1.4301	[kW]					s fu	
Impeller:	AISI 304	[kW]						
Material code:	Z	1.5 -					P1	1
Installation:		1.5 -						- '
Range of ambient temperature:	-30 60 °C						P2	
Maximum operating pressure:	6 bar	1.0						1
Max pressure at stated temp:	6 bar / 120 °C	-						
Type of connection:	DIN							
Size of connection:	DN 80	0.5 -						- 5
Pressure rating for connection:	PN 6							
Port-to-port length:	360 mm	0.0						0
Flange size for motor:	FT115	0.0 -						
Connect code:	F							
Liquid:	•							
Pumped liquid:	Water							
Liquid temperature range:	-25 120 °C							
Selected liquid temperature:	20 °C							
Density:	998.2 kg/m <sup>3</sup>							
Electrical data:	550.2 Ng/11							
Motor type:	90SD							
IE Efficiency class:	IE3							
Rated power - P2:	1.5 kW							
Mains frequency:								
Rated voltage:	50 Hz							
Rated voltage: Rated current:	3 x 220-240D/380-415Y V							
	5.70/3.30 A							
Starting current:	750-820 %							
Cos phi - power factor:	0.84-0.78							
Rated speed:	2890-2910 rpm							
Efficiency:	IE3 84,2%							
Motor efficiency at full load:	84.2-84.2 %							
Motor efficiency at 3/4 load:	86.4 %							
Motor efficiency at 1/2 load:	86.0 %							
Number of poles:	2							
Enclosure class (IEC 34-5):	55 Dust/Jetting							
Insulation class (IEC 85):	F							
Built-in motor protection:	NONE							
Motor No:	85U01906							
Controls:								
Frequency converter:	NONE							



Date: 08/08/2022 Value Description Others: Minimum efficiency index, MEI ≥: 0.70 Net weight: 50.5 kg Gross weight: 59.1 kg Shipping volume: 0.204 m<sup>3</sup> Country of origin: HU Custom tariff no .: 84137051





Date: 08/08/2022

# 98958079 TP 80-120/2 AI-F-Z-BQQE-HX1 50 Hz

