

**Qty. Description**

1 CR 185-1-1 A-F-A-V-HQQV



Note! Product picture may differ from actual product

Product No.: [99143723](#)

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

**Further product details**

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

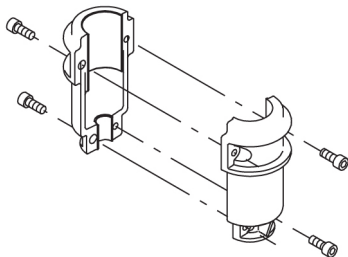
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

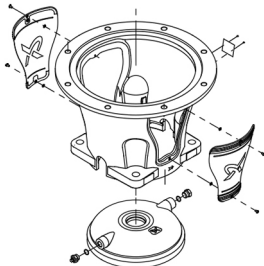
The colour code for the finished product is NCS 9000/RAL 9005.

**Pump**

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.

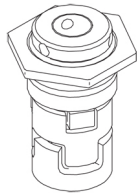
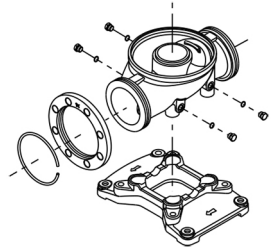


The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

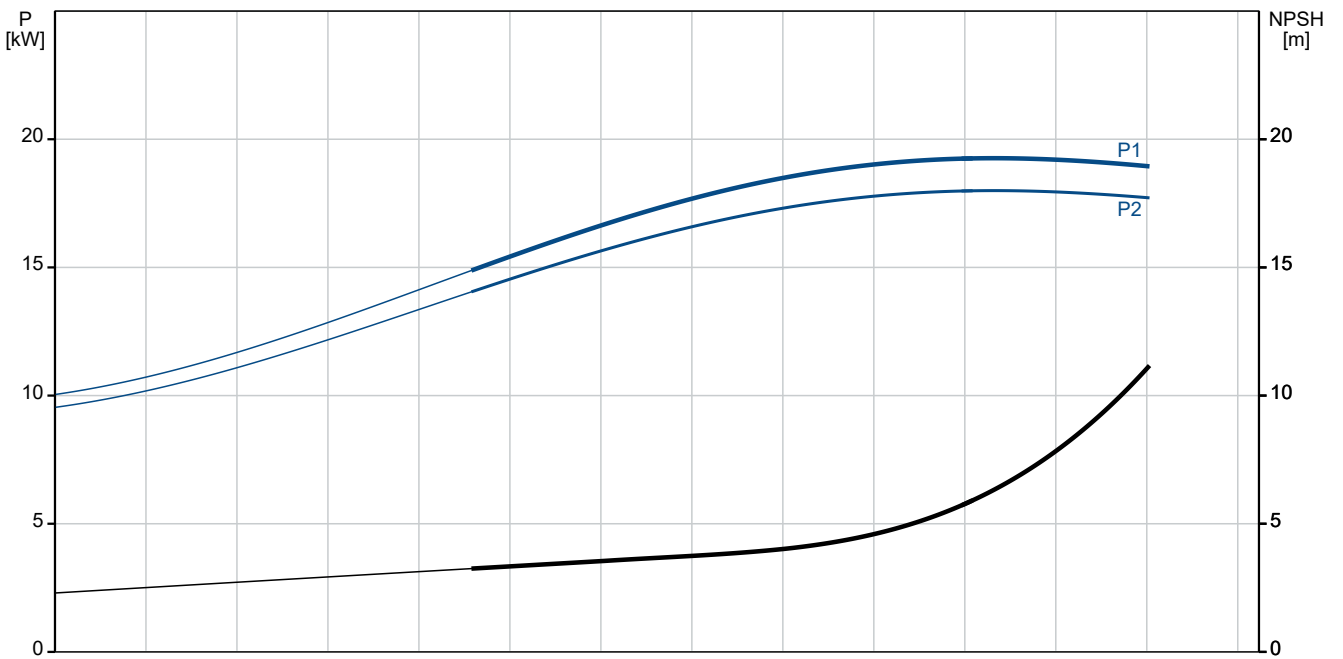
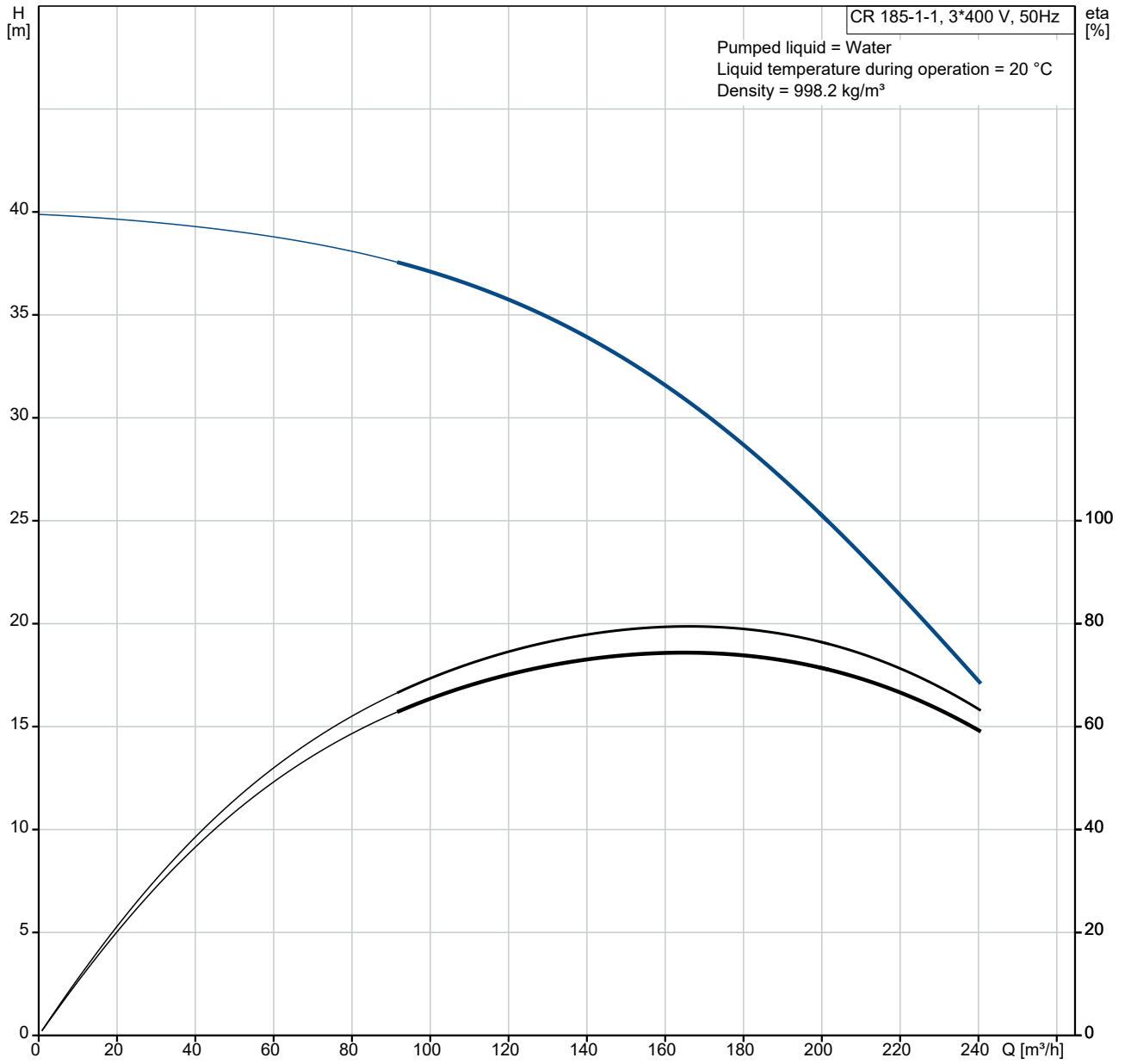
Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

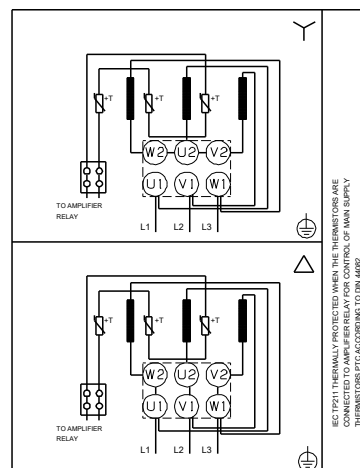
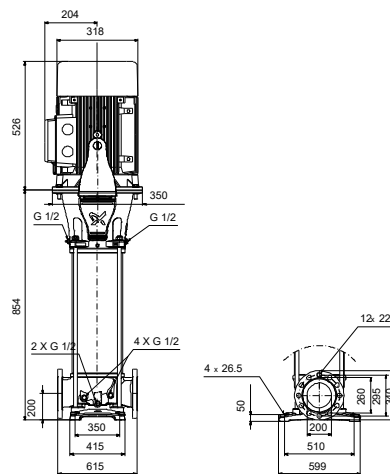
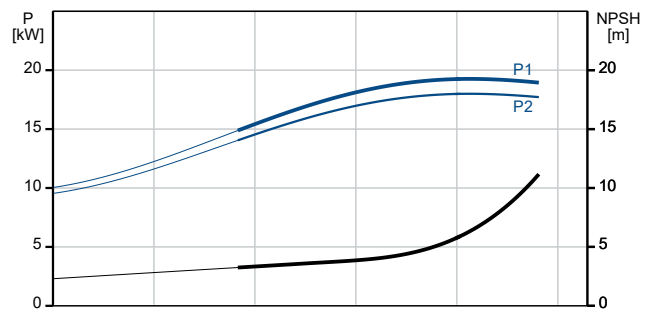
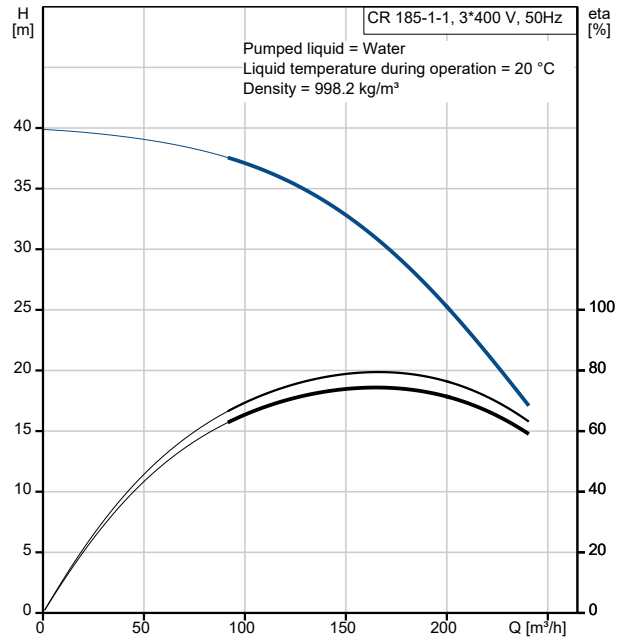
| Qty.                                     | Description   |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
|--|---|---------|--|----------------|-------|---------------------------|--------------|------------------------------|-------|----------|-------------------------|------------|--|--|----------|-------------|-----------------------|-------------|--------|-------------------|----------|-------------------------|--------|----------------------|------|-------------------------|-------------------|
| 1  | <p data-bbox="199 159 327 185">Seal faces:</p> <ul data-bbox="239 190 790 250" style="list-style-type: none"> <li data-bbox="239 190 790 219">• Rotating seal ring material: silicon carbide (SiC)</li> <li data-bbox="239 219 790 250">• Stationary seat material: silicon carbide (SiC)</li> </ul> <p data-bbox="199 250 1452 302">This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p> <p data-bbox="199 306 762 336">Secondary seal material: FKM (fluorocarbon rubber)</p> <p data-bbox="199 336 1439 365">FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.</p>  <p data-bbox="199 613 694 642">The shaft seal is screwed into the pump head.</p> <p data-bbox="199 642 1425 719">The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.</p> <p data-bbox="199 757 1046 786">The base is made of cast iron and mounted on a separate cast-iron base plate.</p> <p data-bbox="199 786 1054 815">Both the inlet and the outlet side of the base have two pressure gauge tapings.</p> <p data-bbox="199 815 1005 844">The pump is secured to the foundation by four bolts through the base plate.</p> <p data-bbox="199 844 882 873">The flanges are fastened to the base by means of locking rings.</p>  <p data-bbox="199 1182 284 1211"><b>Motor</b></p> <p data-bbox="199 1218 1431 1272">The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).</p> <p data-bbox="199 1276 1243 1305">Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).</p> <p data-bbox="199 1305 679 1335">Electrical tolerances comply with IEC 60034.</p> <p data-bbox="199 1335 1015 1364">The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.</p> <p data-bbox="199 1364 1434 1417">The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.</p> <p data-bbox="199 1422 1422 1498">Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.</p> <p data-bbox="199 1503 1406 1556">The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.</p> <p data-bbox="199 1568 400 1597"><b>Technical data</b></p> <table data-bbox="199 1659 694 1809"> <tr> <td data-bbox="199 1659 276 1688">Liquid:</td> <td data-bbox="199 1688 694 1718"></td> </tr> <tr> <td data-bbox="199 1688 363 1718">Pumped liquid:</td> <td data-bbox="564 1688 632 1718">Water</td> </tr> <tr> <td data-bbox="199 1718 480 1747">Liquid temperature range:</td> <td data-bbox="564 1718 694 1747">-20 .. 90 °C</td> </tr> <tr> <td data-bbox="199 1747 504 1776">Selected liquid temperature:</td> <td data-bbox="564 1747 632 1776">20 °C</td> </tr> <tr> <td data-bbox="199 1776 292 1805">Density:</td> <td data-bbox="564 1776 694 1805">998.2 kg/m<sup>3</sup></td> </tr> </table> <table data-bbox="199 1839 820 2078"> <tr> <td data-bbox="199 1839 316 1868">Technical:</td> <td data-bbox="199 1868 820 1897"></td> </tr> <tr> <td data-bbox="199 1868 683 1897">Pump speed on which pump data are based:</td> <td data-bbox="715 1868 820 1897">2951 rpm</td> </tr> <tr> <td data-bbox="199 1897 323 1926">Rated flow:</td> <td data-bbox="564 1897 663 1926">185 m<sup>3</sup>/h</td> </tr> <tr> <td data-bbox="199 1926 336 1955">Rated head:</td> <td data-bbox="564 1926 647 1955">28.1 m</td> </tr> <tr> <td data-bbox="199 1955 392 1984">Pump orientation:</td> <td data-bbox="564 1955 647 1984">Vertical</td> </tr> <tr> <td data-bbox="199 1984 464 2013">Shaft seal arrangement:</td> <td data-bbox="564 1984 632 2013">Single</td> </tr> <tr> <td data-bbox="199 2013 416 2042">Code for shaft seal:</td> <td data-bbox="564 2013 639 2042">HQQV</td> </tr> <tr> <td data-bbox="199 2042 472 2072">Approvals and markings:</td> <td data-bbox="564 2042 820 2072">CE,EAC,UKCA,SEPRO</td> </tr> </table> | Liquid: |  | Pumped liquid: | Water | Liquid temperature range: | -20 .. 90 °C | Selected liquid temperature: | 20 °C | Density: | 998.2 kg/m <sup>3</sup> | Technical: |  | Pump speed on which pump data are based: | 2951 rpm | Rated flow: | 185 m <sup>3</sup> /h | Rated head: | 28.1 m | Pump orientation: | Vertical | Shaft seal arrangement: | Single | Code for shaft seal: | HQQV | Approvals and markings: | CE,EAC,UKCA,SEPRO |
| Liquid:                                  |   |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Pumped liquid:                           | Water   |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Liquid temperature range:                | -20 .. 90 °C  |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Selected liquid temperature:             | 20 °C   |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Density:                                 | 998.2 kg/m <sup>3</sup>   |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Technical:                               |   |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Pump speed on which pump data are based: | 2951 rpm  |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Rated flow:                              | 185 m <sup>3</sup> /h   |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Rated head:                              | 28.1 m  |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Pump orientation:                        | Vertical  |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Shaft seal arrangement:                  | Single  |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Code for shaft seal:                     | HQQV  |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |
| Approvals and markings:                  | CE,EAC,UKCA,SEPRO   |         |  |                |       |                           |              |                              |       |          |                         |            |  |  |          |             |                       |             |        |                   |          |                         |        |                      |      |                         |                   |

| Qty. | Description  |
|------|--|
| 1    | <p>Approvals for drinking water: ACS<br/>Curve tolerance: ISO9906:2012 3B</p> <p>Materials:<br/>Base: Ductile cast iron<br/>EN 1563 EN-GJS-500-7<br/>ASTM A536-84 65-45-12</p> <p>Impeller: Stainless steel<br/>EN 1.4401<br/>AISI 316</p> <p>Bearing arrangement: WC/WC<br/>Support bearing: Graflon<br/>Material certified according to: European standards</p> <p>Installation:<br/>t max amb: 60 °C<br/>Maximum operating pressure: 16 bar<br/>Max pressure at stated temp: 16 bar / 90 °C<br/>Type of connection: DIN<br/>Size of inlet connection: DN 200<br/>Size of outlet connection: DN 200<br/>Pressure rating for connection: PN 16<br/>Flange size for motor: FF300</p> <p>Electrical data:<br/>Motor standard: IEC<br/>Motor type: 160LB<br/>IE Efficiency class: IE3<br/>Rated power - P2: 18.5 kW<br/>Power (P2) required by pump: 18.5 kW<br/>Mains frequency: 50 Hz<br/>Rated voltage: 3 x 380-415D/660-690Y V<br/>Rated current: 34,5-32,5/20,0-18,8 A<br/>Starting current: 830-980 %<br/>Cos phi - power factor: 0.89-0.85<br/>Rated speed: 2940-2950 rpm<br/>Efficiency: IE3 92,4%<br/>Motor efficiency at full load: 92.4-92.4 %<br/>Motor efficiency at 3/4 load: 93.2 %<br/>Motor efficiency at 1/2 load: 93.2 %<br/>Number of poles: 2<br/>Enclosure class (IEC 34-5): 55 Dust/Jetting<br/>Insulation class (IEC 85): F<br/>Motor No: 85U17528</p> <p>Controls:<br/>Frequency converter: NONE</p> <p>Others:<br/>Minimum efficiency index, MEI ≥: 0.70<br/>Net weight: 345 kg<br/>Gross weight: 466 kg<br/>Shipping volume: 1.25 m<sup>3</sup><br/>Thrust handling device: N</p> |

# 99143723 CR 185-1-1 A-F-A-V-HQQV 50 Hz

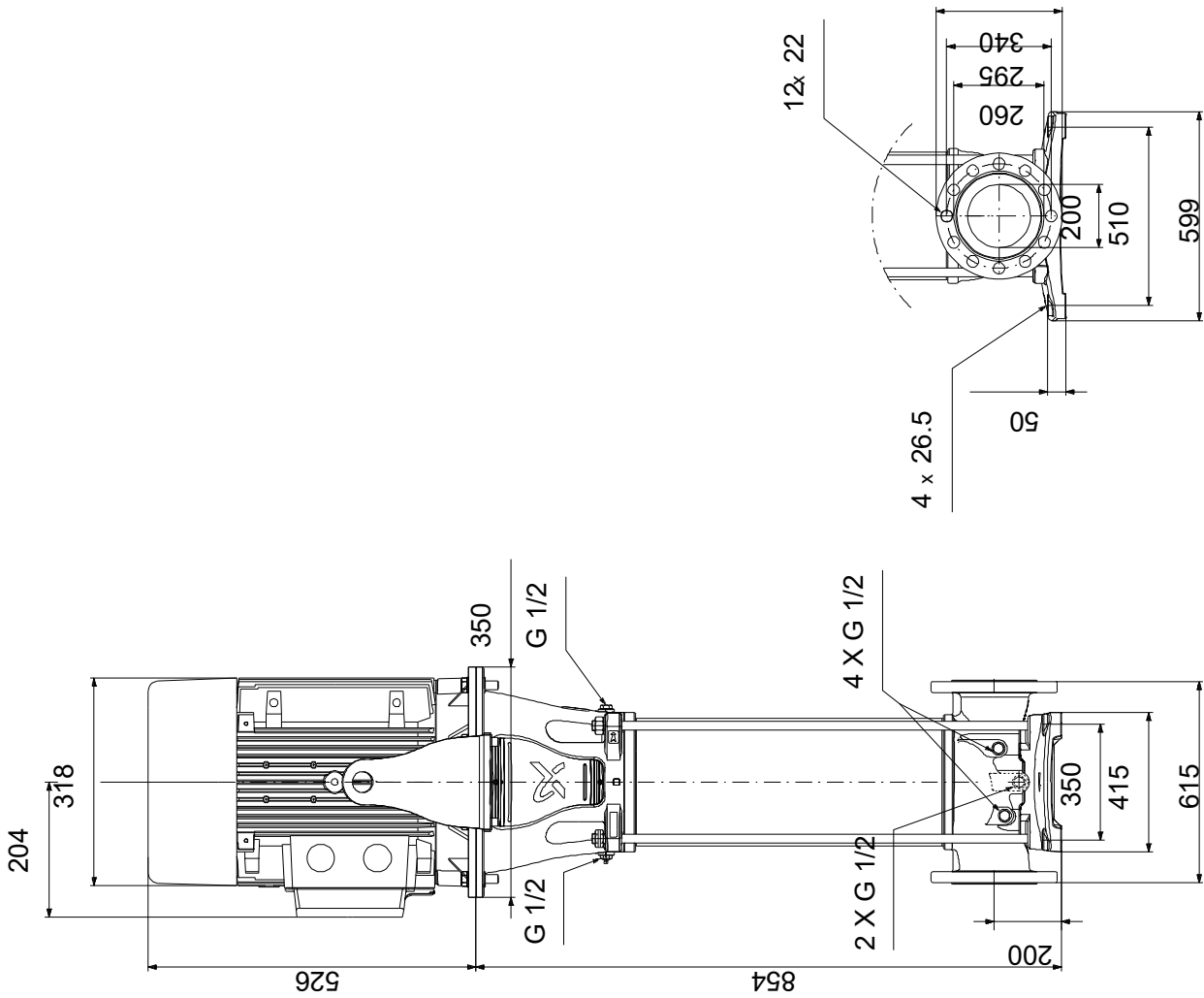


| Description   | Value                      |
|---|----------------------------|
| <b>General information:</b>                                       |                            |
| Product name:   | CR 185-1-1<br>A-F-A-V-HQQV |
| Product No:   | 99143723                   |
| EAN number:   | 5712607561642              |
| <b>Technical:</b>   |                            |
| Pump speed on which pump data are based:                          | 2951 rpm                   |
| Rated flow:   | 185 m <sup>3</sup> /h      |
| Rated head:   | 28.1 m                     |
| Maximum head:   | 39.9 m                     |
| Number of stages:   | 1                          |
| Impellers:  | 1                          |
| Number of reduced-diameter impellers:                             | 1                          |
| Low NPSH:   | N                          |
| Pump orientation:   | Vertical                   |
| Shaft seal arrangement:   | Single                     |
| Code for shaft seal:  | HQQV                       |
| Approvals and markings:   | CE,EAC,UKCA,SEPRO          |
| Approvals for drinking water:                                     | ACS                        |
| Curve tolerance:  | ISO9906:2012 3B            |
| Pump version:   | A                          |
| The first model is called A which is followed by model B, C etc.: | A                          |
| Cooling according to IEC 34-6:                                    | IC 411                     |
| <b>Materials:</b>   |                            |
| Base:   | Ductile cast iron          |
| Base:   | EN 1563 EN-GJS-500-7       |
| Base:   | ASTM A536-84 65-45-12      |
| Impeller:   | Stainless steel            |
| Impeller:   | EN 1.4401                  |
| Impeller:   | AISI 316                   |
| Material code:  | A                          |
| Code for rubber:  | V                          |
| Bearing arrangement:  | WC/WC                      |
| Support bearing:  | Graflon                    |
| Material certified according to:                                  | European standards         |
| <b>Installation:</b>  |                            |
| t max amb:  | 60 °C                      |
| Maximum operating pressure:                                       | 16 bar                     |
| Max pressure at stated temp:                                      | 16 bar / 90 °C             |
| Type of connection:   | DIN                        |
| Size of inlet connection:   | DN 200                     |
| Size of outlet connection:  | DN 200                     |
| Pressure rating for connection:                                   | PN 16                      |
| Flange size for motor:  | FF300                      |
| Connect code:   | F                          |
| <b>Liquid:</b>  |                            |
| Pumped liquid:  | Water                      |
| Liquid temperature range:   | -20 .. 90 °C               |
| Selected liquid temperature:                                      | 20 °C                      |
| Density:  | 998.2 kg/m <sup>3</sup>    |
| <b>Electrical data:</b>   |                            |
| Motor standard:   | IEC                        |
| Motor type:   | 160LB                      |
| IE Efficiency class:  | IE3                        |
| Rated power - P2:   | 18.5 kW                    |
| Power (P2) required by pump:                                      | 18.5 kW                    |
| Mains frequency:  | 50 Hz                      |
| Rated voltage:  | 3 x 380-415D/660-690Y<br>V |
| Rated current:  | 34,5-32,5/20,0-18,8 A      |
| Starting current:   | 830-980 %                  |
| Cos phi - power factor:   | 0.89-0.85                  |



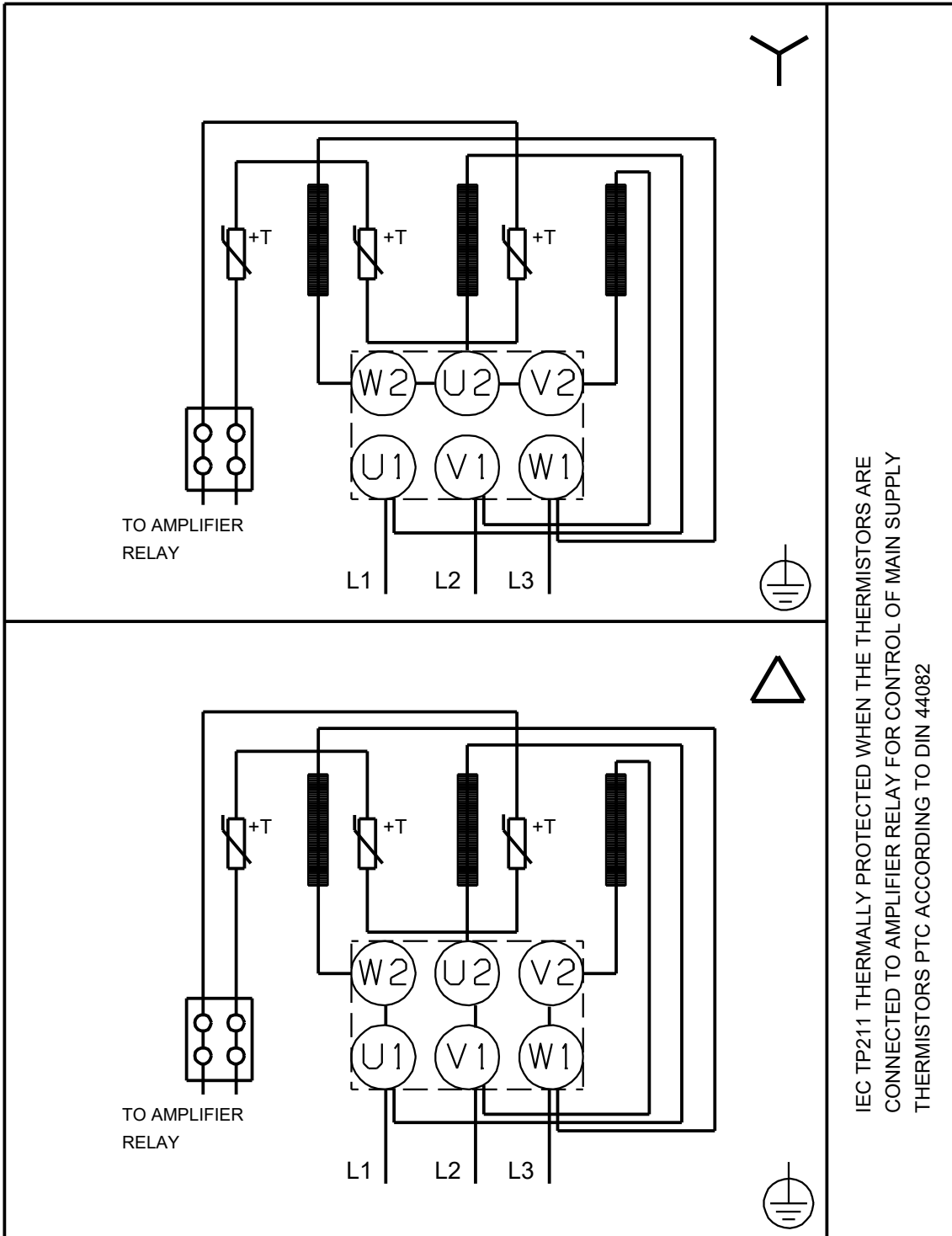
| Description                      | Value               |
|----------------------------------|---------------------|
| Rated speed:                     | 2940-2950 rpm       |
| Efficiency:                      | IE3 92,4%           |
| Motor efficiency at full load:   | 92.4-92.4 %         |
| Motor efficiency at 3/4 load:    | 93.2 %              |
| Motor efficiency at 1/2 load:    | 93.2 %              |
| Number of poles:                 | 2                   |
| Enclosure class (IEC 34-5):      | 55 Dust/Jetting     |
| Insulation class (IEC 85):       | F                   |
| Built-in motor protection:       | PTC                 |
| Motor No:                        | 85U17528            |
| <b>Controls:</b>                 |                     |
| Frequency converter:             | NONE                |
| <b>Others:</b>                   |                     |
| Minimum efficiency index, MEI ≥: | 0.70                |
| Net weight:                      | 345 kg              |
| Gross weight:                    | 466 kg              |
| Shipping volume:                 | 1.25 m <sup>3</sup> |
| Thrust handling device:          | N                   |

# 99143723 CR 185-1-1 A-F-A-V-HQQV 50 Hz



Note! All units are in [mm] unless others are stated.  
 Disclaimer: This simplified dimensional drawing does not show all details.

**99143723 CR 185-1-1 A-F-A-V-HQQV 50 Hz**



IEC TP211 THERMALLY PROTECTED WHEN THE THERMISTORS ARE  
 CONNECTED TO AMPLIFIER RELAY FOR CONTROL OF MAIN SUPPLY  
 THERMISTORS PTC ACCORDING TO DIN 44082

Note! All units are in [mm] unless others are stated.

