

FOR HOT WATER OPERATION

## APPLICATION

The heavy duty centrifugal submersible drainage pumps US 73 and 103 HE/HES are suitable for dealing with very contaminated water and capable of handling solids up to 30 mm particle size without stones. These pumps can be used wherever wastewater up to 194°F (90°C) is involved, such as in laundries or automatic laundrettes, or in industrial dishwashers and washing machines or for the emergency overflow of heating systems.

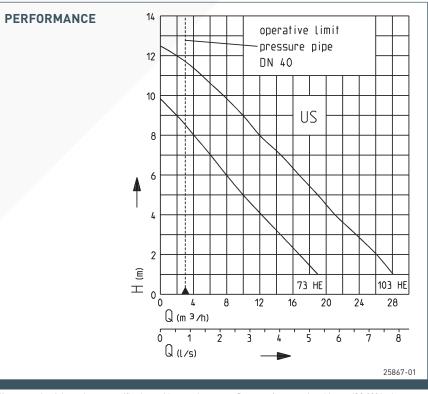
This range of pumps is suitable for stationary and portable use. For easy removal of the pumps from deep sumps we recommend the use of our guide rail systems which provide ease of maintenance and inspection. A controllable oil chamber and wear-resistant special mechanical seal ensure a long service life. The integrated winding thermostats protect the motor from overload.

In conjunction with the drain master Hebefix 100 H, it provides a ready to install solution for conveying wastewater up to 176°F (80°C).

- Safe to run dry
- 30 mm free passage
- Hot water up to 194°F (90°C)
- Controllable oil chamber

US 73 HES

- SiC mechanical seal independent of rotation direction
- Replaceable moisture sealed cable inlet



We reserve the right to change specifications without notice Pump

Pump performance is subject to ISO 9906 tolerances

The minimum flow velocity in the pressure piping must be 0.7 m/s according to EN 12056. This data is represented in the performance curve as a limit of application.

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## SUBMERSIBLE DRAINAGE PUMPS FOR CONVEYING HOT WATER

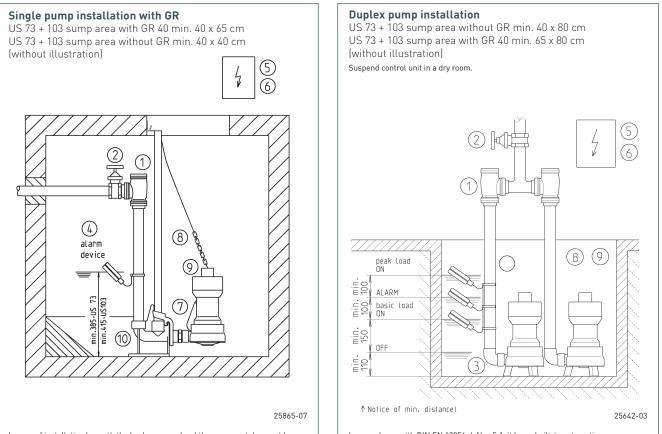
Туре		Max. Height x Width	Discharge branch	Free passage	Cable quality H07RN-F-	Cable length	Weight approx.	Code no.
US 73 HE	(without level control)	380 x 210 mm	11/2"	30 mm	3G1.0	10 m	12.4 kg	JP09267
US 73 HES	(with level control)	380 x 330 mm	11/2"	30 mm	3G1.0	10 m	12.5 kg	JP09264
US103 HE	(without level control)	410 x 210 mm	11/2"	30 mm	3G1.0	10 m	14.0 kg	JP09307
US103 HES	(with level control)	410 x 330 mm	11/2"	30 mm	3G1.0	10 m	14.1 kg	JP09308

### PERFORMANCE

Туре	Delivery head H [m]	1	2	3	4	5	6	7	8	9	10	12
US 73 HE and HES	Flow rate Q [m³/h]	19	17	15	12	10	8	6	4	2		
US103 HE and HES		28	26	23	21	19	17	15	12	10	8	2

## **ELECTRICAL DATA**

Туре	Type of current	Voltage Volt	Motor ı P1	rating kW P2	RPM min-1	Current Ampere	Motor protection	Plug
US 73 HE and HES	1-phase	1/N/PE~230	0.83	0.50	2510	3.9	integrated	Safety-
US103 HE and HES	1-phase	1/N/PE~230	1.37	0.98	2700	6.0	integrated	Safety-



In case of installation beneath the backpressure level the pressure tube must be taken in a loop over the local backup level acc. to EN 12056. Besides, it must be secured with a EN 12050-4-proofed swing-type check valve. Additionally we recommend an alarm system.

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## ACCESSORIES

		Code No.	US 73 HE	US 73 HES	US 103 HE	US 103 HES
B	Elbow ball check valve 11/2" (DN 40), PN 6 DIN EN 12050-4         H         U         D           170         125         11/2"	JP44783	•	•	•	٠
	<b>Swing-type check valve</b> <u>H W D</u> for hot water 11/2" (DN 40) 80 85 11/2"	JP44784	•	•	•	٠
	Stop valve 11/2" (DN 40), PN 16 <u>H W D</u> 125 max. 60 11/2"	JP44786	•	•	•	•
	Elbow 11/2"	JP45953	•	•	•	•
P.	Alarm unit AG3 with submersible ball contact switch, separate, mains-dependent, with potential-free contact and 3 m cable	JP44981		٠		٠
	Alarm unit AG10 ditto, with 9.5 m cable	JP44892		٠		•
	Alarm unit washing machine stop AW3 with submersible ball con- tact switch with 3 m cable, separate, mains-dependent	JP44895	•	•	•	•
	Level controls for single units (see NE level controls for description)					
	NE 1A H (W-Current) with sub. ball contact switch 3.0 m u. Alarm	JP24766	•		•	
	NE 2A H (W-Current) with sub. ball contact switch 9.5 m u. Alarm	JP24767	•		•	
	Counterweight (1 piece)	JP17541	•		•	
	Separate level controls for duplex units (see section on Level controls for description)					
Ą	BD 00E Single-phase current	JP45735	•		•	
	Submersible switch pack BH with 3 submersible ball contact switches with 9.5 m cable and fixing device	JP24768	•		•	
	Submersible switch pack BHmG with 3 submersible ball contact switches with 9.5 m cable and counterweight	JP24769	٠		•	
	<b>Rechargeable battery</b> for off the line operation of the alarm system	JP44850	•	•	•	•
	<ul> <li>Special float assembly for low switching points</li> <li>Switching points: US 73 0N/0FF US 103 0N/0FF</li> <li>without GR 155/105 mm</li> <li>with GR 180/130 mm</li> <li>210/160 mm</li> </ul>	JP44795		•		•
C*****	Chain certified, stainless steel, 2.5 m, 5 rings,160 kg, (EN 818 mod.)	JP45901	•	٠	•	٠
	Webbing with shackle A 0.6	JP45168	٠	•	•	٠
	<b>Guide rail system</b> GR 40	JP25592	٠	٠	•	•

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## **TECHNICAL DATA**

### Pump

Vertical, single-stage, submersible, with free inlet, volute casing with 1½" (female) discharge branch, open centrifugal impeller, passage 30 mm.

## Bearings

Common shaft for pump and motor mounted in ball bearings and permanently grease lubricated.

### Seal

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Silicon carbide mechanical seal, oil chamber and duplex rotary seal towards the motor section, safe to run dry

### Motor

Submersible, without oil, motor type of enclosure IP 68, insulation class F, winding thermostat protects the motor from overload, starting via plug, automatically via mounted circuit or submersible ball contact switches.

### Materials

Volute casing made of GG grey cast iron, power supply through rubber insulated flexible cable for hot water operation, terminal board lid, impeller, wear plate and strainer base made of glass-fiber reinforced plastic, motor casing and shaft made of stainless steel

#### Installation

Install pump vertically, if installed permanently, provide detachable connection or install with guide rail system GR 40

### Scope of supply

Pump acc. to EN 12050 ready for connection with cable and safety plug



